

Make Life Easy



Precision at Its Finest

CE c  US

Measure Target Thickness, Width, Level, Curve and More

Laser Displacement Sensors

BD Series

The BD series laser displacement sensors can measure thickness, width, level difference, disparity, curve, evenness of target objects by detecting the amount of displacement. The sensors offer accurate and stable measurement regardless of target color or material. The sensor head and amplifier unit are detachable for easier maintenance and up to 8 sensor amplifier units can be interconnected with mutual interference prevention function.



Reference Distance



Detect Various Materials



Protection Rating



Mutual Interference Prevention



Easy Teaching Settings

www.autonics.com

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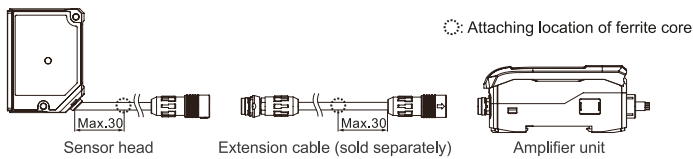
BD Specifications

| Sensor Head | | | | | | | | | | |
|---|--|---|-----------------|---------------------------|--|-----------------|-----------------------------|-------------------|-----------------|--|
| Model | BD-030 | | | BD-065 | | | BD-100 | | | |
| | Near (25mm) | Reference (30mm) | Far (35mm) | Near (55mm) | Reference (65mm) | Far (75mm) | Near (80mm) | Reference (100mm) | Far (120mm) | |
| Spot diameter (unit: μm) | Approx. 290×790 | Approx. 240×660 | Approx. 190×450 | Approx. 360×1590 | Approx. 290×1180 | Approx. 210×830 | Approx. 480×1870 | Approx. 410×1330 | Approx. 330×950 | |
| Resolution ^{※1} | 1 μm | | | 2 μm | | | 4 μm | | | |
| Reference distance | 30mm | | | 65mm | | | 100mm | | | |
| Maximum measurement range | 20 to 40mm | | | 50 to 80mm | | | 70 to 130mm | | | |
| Linearity ^{※1,※2} | 0.1% F.S. (in 25 to 35mm) | | | 0.1% F.S. (in 55 to 75mm) | | | 0.15% F.S. (in 80 to 120mm) | | | |
| Temperature Characteristics ^{※3} | 0.05% F.S./°C | | | 0.06% F.S./°C | | | | | | |
| Power supply ^{※4} | — | | | | | | | | | |
| | Red semiconductor laser (wavelength: 660nm, IEC 60825-1:2014) | | | | | | | | | |
| Light Source | Optical method | Diffuse reflection | | | | | | | | |
| | Laser class | Class 1 (IEC/EN), Class I (FDA(CDRH) CFR Part 1002) | | | Class 2 (IEC/EN), Class II (FDA(CDRH) CFR Part 1002) | | | | | |
| | Output | Max. 300 μW | | | Max. 1mW | | | | | |
| Operation indicators | Power indicator: red LED, Laser emission indicator: green LED, NEAR/FAR indicator: green LED | | | | | | | | | |
| Connection | Connector type | | | | | | | | | |
| Insulation resistance | Over 20M Ω (at 500VDC≐ megger) | | | | | | | | | |
| Noise immunity | Square shaped noise by noise simulator (pulse width: 1 μs) \pm 500V | | | | | | | | | |
| Dielectric strength | 1,000VAC 50/60Hz for 1 minute | | | | | | | | | |
| Vibration | 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours | | | | | | | | | |
| Shock | 300m/s ² (Approx. 30G) in each X, Y, Z direction for 3 times | | | | | | | | | |
| Environment | Ambient illumination | Max. Incandescent lamp 10,000lx | | | | | | | | |
| | Ambient temperature | -10 to 50°C, storage: -15 to 60°C | | | | | | | | |
| | Ambient humidity | Under 85%RH, storage: under 85%RH | | | | | | | | |
| Protection structure | IP67 (IEC Standards, except connector of extension cable) | | | | | | | | | |
| Material | Case: Polycarbonate, Sensing part: Glass, Cable: Polyvinyl chloride | | | | | | | | | |
| Amplifier unit compatibility | BD Series amplifier unit: 1 | | | | | | | | | |
| Accessory | Ferrite core (made by TDK co. ZCAT2132-1130), Mounting bracket, Bolt, Nut | | | | | | | | | |
| Approval | CE, RoHS | | | | | | | | | |

- ※1: When measuring fixed non-glossy white paper (reference temperature: 25°C, reference distance, response time: 1ms, average 128 times).
- ※2: Value indicates the error with respect to the ideal straight line and the numbers in parentheses are the rated measurement ranges guarantee linearity.
- ※3: Value measured by using an aluminum jig fix the sensor head and non-glossy white paper.
- ※4: Using power from the amplifier unit.
- ※5: The weight is with packaging and the weight in parenthesis is only unit weight.
- ※The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

Model

(unit: mm)



○ Sensor head

| Model | Beam shape | Reference distance (Maximum measurement range) | Spot diameter | | |
|--------|------------|--|--|---|--|
| | | | Near | Reference | Far |
| BD-030 | Standard | 30mm (20-40mm) | Approx. 290×790 μm (at 25mm) | Approx. 240×660 μm (at 30mm) | Approx. 190×450 μm (at 35mm) |
| BD-065 | Standard | 65mm (50-80mm) | Approx. 360×1590 μm (at 55mm) | Approx. 290×1180 μm (at 65mm) | Approx. 210×830 μm (at 75mm) |
| BD-100 | Standard | 100mm (70-130mm) | Approx. 480×1870 μm (at 80mm) | Approx. 410×1330 μm (at 100mm) | Approx. 330×950 μm (at 120mm) |

○ Amplifier unit

| Model | Compatible sensor head |
|-------|--------------------------|
| BD-A1 | BD series sensor head: 1 |

○ Extension cable (sold separately)

| Model | Length |
|----------------|--------|
| CID6P-1-SI-BD | 1m |
| CID6P-2-SI-BD | 2m |
| CID6P-5-SI-BD | 5m |
| CID6P-10-SI-BD | 10m |

BD-A1 Specifications

| Amplifier unit | | |
|---------------------------------|--|-----------------------------------|
| Model | BD-A1 | |
| Power supply | 10-30VDC≐ \pm 10% (When connecting BD-C Series communication converter, 12-30VDC≐) | |
| Power consumption ^{※1} | Max. 2800mW (30VDC≐) | |
| Control input ^{※2} | Timing | No-voltage input |
| | Output reset | |
| | Laser OFF | |
| | Zero adjustment | |
| | Bank change | |
| Judgment output (HIGH/GO/LOW) | NPN or PNP open collector output (Load current: Max. 100mA) | |
| Alarm output | NPN or PNP open collector output (Load current: Max. 100mA) | |
| Analog output ^{※3} | Voltage: -5-5V, 0-5V, 1-5V (Resistance: 100 Ω , \pm 0.05% F.S., at 10V) Current: 4-20mA (Max load resistance: 350 Ω , \pm 0.2% F.S., at 16mA) | |
| Residual voltage | NPN: Max. 1.5V, PNP: Max. 2.5V | |
| Protection circuit | Reverse polarity protection circuit, output overcurrent (short-circuit) protection circuit | |
| Response time | 0.33, 0.5, 1, 2, 5 ms (5-step adjustment) | |
| Min. display unit | 1 μm | |
| Display method | Dual display by 6-digit, 11-segment LED | |
| Display range ^{※4} | \pm 99.999mm to \pm 99mm (4-step adjustment) | |
| Display period | Approx. 100ms | |
| Insulation resistance | Over 20M Ω (at 500VDC≐ megger) | |
| Noise immunity | Square shaped noise by noise simulator (pulse width: 1 μs) \pm 500V | |
| Dielectric strength | 1,000VAC 50/60Hz for 1 minute | |
| Vibration | 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours | |
| Shock | 300m/s ² (Approx. 30G) in each X, Y, Z direction for 3 times | |
| Environment | Ambient temperature | -10 to 50°C, storage: -15 to 60°C |
| | Ambient humidity | Under 85%RH, Storage: under 85%RH |
| Protection structure | IP40 (IEC Standards) | |
| Material | Case: Polycarbonate, Cover: Polycarbonate, Cable: Polyvinyl chloride | |
| Connection | Connector type | |
| Sensor head compatibility | BD Series sensor head: 1 | |
| Accessory | Mounting bracket, Side connector | |
| Approval | CE, RoHS | |

- ※1: Power to the load is not included.
- ※2: Use after assigning to external input line. For the details, refer to the item in "Parameter group".
- ※3: It is possible to use among -5-5V, 0-5V, 1-5V, 4-20mA by parameter setting.
- ※4: Setting range is assigned automatically when connecting sensor head.
- ※5: The weight is with packaging and the weight in parenthesis is only unit weight.
- ※The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

BD-C Specifications

| BD-C Series Communication Converter | | |
|-------------------------------------|--|-----------------------------------|
| Model | BD-CRS | |
| Power supply ^{※1} | — | |
| Power consumption | Max. 2.3W | |
| Communication function | RS-232C, RS-485 | |
| Communication speed | 9600, 19200, 38400, 115200bps (default) | |
| Indication | 4 LED status indicators | |
| Function | • Real-time monitoring | |
| | • Executes every BD-Series feature and sets parameter by external device (Master) | |
| Environment | Ambient temperature | -10 to 50°C, Storage: -15 to 60°C |
| | Ambient humidity | Under 85%RH, Storage: under 85%RH |
| Vibration | 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours | |
| Shock | 300m/s ² (approx. 50G) in each X, Y, Z direction for 3 times | |
| Protection structure | IP40 (IEC Standards) | |
| Material | Case: Polycarbonate | |
| Accessory | Side connector, Connector for RS485 | |
| Sold separately | Communication converter (SCM-38I, SCM-US48I, SCM-WF48) | |
| Approval | CE, RoHS | |

- ※1: Using power from the amplifier unit. To use BD-C Series communication converter, the amplifier unit needs 12-30VDC≐ power supply.
- ※2: This weight is with packaging and the weight in parentheses is only unit weight.
- ※The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.