

Technical data sheet Stationary bar code reader

Part no.: 50143209

BCL 208i SM 110



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Technical data



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Series BCL 200i **Functions Functions** Alignment mode AutoConfig AutoControl AutoReflAct Code fragment technology LED indicator

Reference code comparison

Read data

Code types, readable 2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded **GS1** Databar Limited **GS1** Databar Omnidirectional **UPC** Scanning rate, typical 1,000 scans/s Bar codes per reading gate, max. 64 Piece(s) number

Optical data

Reading distance	40 255 mm
Light source	Laser, Red
Wavelength	655 nm
Laser class	1, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Modulus size	0.2 0.5 mm
Reading method	Line scanner with deflecting mirror
Beam deflection	By means of rotating polygon mirror wheel + deflecting mirror
Light beam exit	Lateral with deflecting mirror

Electrical data

Protective circuit Polarity reversal protection Performance data 18 ... 30 V, DC

Supply voltage \mathbf{U}_{B}

Power consumption, max. 4 W

Inputs

Number of digital switching inputs 1 Piece(s)

Switching inputs

DC Voltage type Input current, max. 8 mA

Outputs

Number of digital switching outputs 1 Piece(s)

Switching outputs

DC Voltage type Switching current, max. 60 mA

Interface

Туре	Ethernet
Ethernet	
Architecture	Client
	Server
Address assignment	DHCP
	Manual address assignment
Transmission speed	10 Mbit/s
	100 Mbit/s
Function	Process
Switch functionality	None
Transmission protocol	TCP/IP, UDP

Connection

Number of connections 2 Piece(s)

Connection 1

Oomiection i	
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Cable with connector
Cable length	900 mm
Sheathing material	PVC
Cable color	Black
Number of conductors	5 -wire
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	5 -pin
Encoding	A-coded

Connection 2		
Function	Configuration interface	
	Data interface	
Type of connection	Cable with connector	
Cable length	700 mm	
Sheathing material	PVC	
Cable color	Green	
Number of conductors	4 -wire	
Thread size	M12	
Туре	Female	
Material	Plastic	
No. of pins	4 -pin	
Encoding	D-coded	

Mechanical data

Design	Cubic
Dimension (W x H x L)	93 mm x 38 mm x 83 mm
Housing material	Metal
Metal housing	Diecast aluminum
Lens cover material	Glass
Net weight	400 g
Housing color	Silver
Type of fastening	Dovetail grooves
	Fastening on back
	Via optional mounting device

Technical data



Operation and display

with standard

Test procedure for shock in

in accordance with standard

Test procedure for vibration in accordance with standard

accordance with standard

LED
3 Piece(s)
Via web browser
0 40 °C
-20 70 °C
0 90 %
IP 65
III
c UL US
EN 61000-6-2

Test procedure for continuous shock IEC 60068-2-29, test Eb

EN 61000-6-3

IEC 60068-2-27, test Ea

IEC 60068-2-6, test Fc

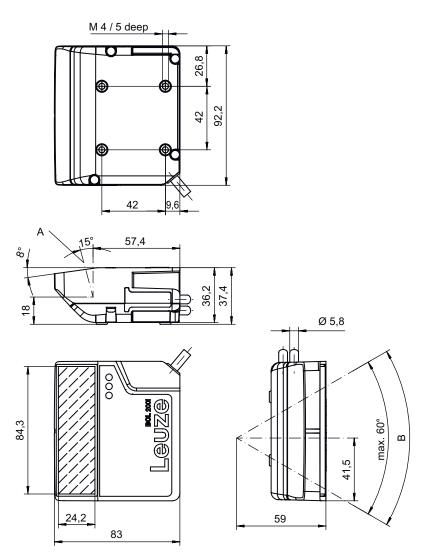
Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

Dimensioned drawings

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All dimensions in millimeters



- Optical axis
- Deflection angle of the laser beam: \pm 30 $^{\circ}$

Electrical connection

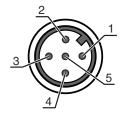
Connection 1

Function	Signal IN
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	Voltage supply
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Electrical connection



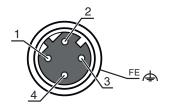
Pin	Pin assignment
1	VIN
2	SWIN 1
3	GNDIN
4	SWO 1
5	FE



Connection 2

Function	Configuration interface
	Data interface
Type of connection	Cable with connector
Cable length	700 mm
Sheathing material	PVC
Cable color	Green
Number of conductors	4 -wire
Thread size	M12
Туре	Female
Material	Plastic
No. of pins	4 -pin
Encoding	D-coded D-coded

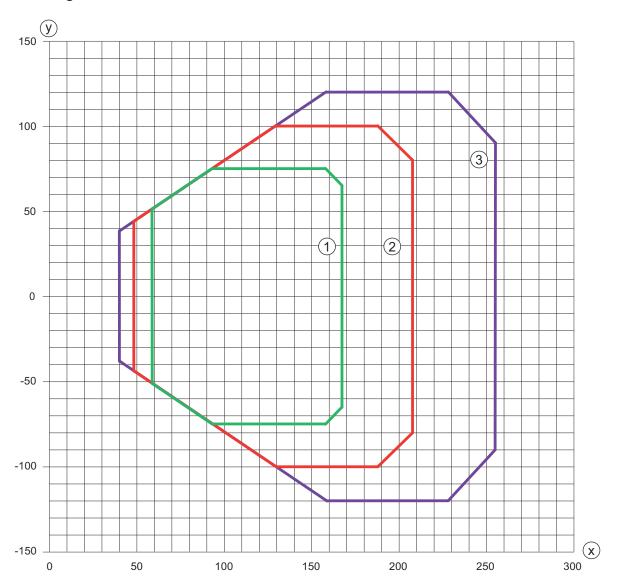
Pin	Pin assignment
1	TD0+
2	RD0+
3	TD0-
4	RD0-



Diagrams

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Reading field curve



- x Reading distance [mm]
- y Reading field width [mm]
- 1 Module: 0.2 mm
- 2 Module: 0.3 mm
- 3 Module: 0.5 mm

Operation and display

LED		Display	Meaning
1 P	WR	Green, flashing	Device ok, initialization phase
		Green, continuous light	Device OK
		Green, briefly off - on	Reading successful
		Green, briefly off - briefly red - on	Reading not successful
		Orange, continuous light	Service mode
		Red, flashing	Device OK, warning set
		Red, continuous light	Error, device error
2 N	2 NET	Green, flashing	Initialization
		Green, continuous light	Bus operation ok

Operation and display



LE	D	Display	Meaning
2	NET	Red, flashing	Communication error
		Red, continuous light	Bus error
3	3 LINK	Green, continuous light	Ethernet connection is established
		Yellow, continuous light	Data exchange active

Part number code

Part designation: BCL XXXX YYZ AAA

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 208i: EtherNet TCP/IP, UDP 248i: PROFINET RT 258i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster)
Z	Optics M: Medium Density (medium distance)
AAA	Beam exit 110: lateral

Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- \$ The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

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ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.



Laser radiation



Opening the device can lead to dangerous exposure to radiation.

Accessories



Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
W	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121434	BT 300 - 1	Mounting device	Design of mounting device: Mounting system Fastening, at system: For 10-16 mm rods Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable Material: Metal

Accessories



Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
₽ \$\$\$ \$\$\$	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
 	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.