

# Technical data sheet Stationary bar code reader

Part no.: 50138081

BCL 301i R1 J 100 D H



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- Dimensioned drawings
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### **Technical data**



	BCL 300i
Special version	
Special version	Heating
Functions	
Functions	Alignment mode
Lunctions	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Heating
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Scanning rate, typical Bar codes per reading gate, max. number	
Bar codes per reading gate, max. number	1,000 scans/s
Bar codes per reading gate, max. number Optical data	1,000 scans/s
Bar codes per reading gate, max. number Optical data Reading distance	1,000 scans/s 64 Piece(s) 100 600 mm Laser, Red
Bar codes per reading gate, max. number  Optical data  Reading distance Light source	1,000 scans/s 64 Piece(s) 100 600 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class	1,000 scans/s 64 Piece(s) 100 600 mm Laser, Red
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class Transmitted-signal shape	1,000 scans/s 64 Piece(s)  100 600 mm  Laser, Red 655 nm 1, IEC/EN 60825-1:2014  Continuous
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field	1,000 scans/s 64 Piece(s)  100 600 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)	1,000 scans/s 64 Piece(s)  100 600 mm  Laser, Red 655 nm 1, IEC/EN 60825-1:2014  Continuous
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)	1,000 scans/s 64 Piece(s)  100 600 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	1,000 scans/s 64 Piece(s)  100 600 mm  Laser, Red 655 nm 1, IEC/EN 60825-1:2014  Continuous 60 °  0.5 0.8 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection	1,000 scans/s 64 Piece(s)  100 600 mm  Laser, Red 655 nm 1, IEC/EN 60825-1:2014  Continuous 60 °  0.5 0.8 mm  Raster scanner with deflecting mirror By means of rotating polygon mirror
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection	1,000 scans/s 64 Piece(s)  100 600 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °  0.5 0.8 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit	1,000 scans/s 64 Piece(s)  100 600 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °  0.5 0.8 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of	1,000 scans/s 64 Piece(s)  100 600 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °  0.5 0.8 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s)
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of	1,000 scans/s 64 Piece(s)  100 600 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °  0.5 0.8 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm

Performance data	
Supply voltage U <sub>B</sub>	18 30 V, DC
-	27 W
Power consumption, max.	21 VV
Inputs/outputs selectable	
Output current, max.	60 mA
Number of inputs/outputs selectable	
Input current, max.	8 mA
input current, max.	OIIIA
Interface	
_	M 1171 / PL
Туре	MultiNet Plus, RS 485
DC 405	
RS 485 Function	Process
Transmission speed	
Data format	4,800 115,200 Bd
	Adjustable
Start bit	1 7 0 0 data hiita
Data bit	7, 8, 9 data bits
Stop bit	1, 2 stop bits
Parity	Adjustable
Transmission protocol	Adjustable
Data encoding	ASCII
Complete intenfere	
Service interface	
Туре	USB 2.0
USB	
Function	Configuration via software
Connection	
Connection	
Number of connections	1 Piece(s)
Connection 1	
Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector, It is essential to use a
	connection unit when commissioning the
No of nine	device.
No. of pins	device. 32 -pin
No. of pins Type	device.
•	device. 32 -pin
Type  Mechanical data	device. 32 -pin Male
Type  Mechanical data  Design	device. 32 -pin Male Cubic
Type  Mechanical data  Design  Dimension (W x H x L)	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm
Type  Mechanical data  Design  Dimension (W x H x L)  Housing material	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm Metal
Type  Mechanical data  Design  Dimension (W x H x L)  Housing material  Metal housing	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum
Type  Mechanical data  Design Dimension (W x H x L)  Housing material  Metal housing  Lens cover material	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass
Type  Mechanical data  Design Dimension (W x H x L)  Housing material  Metal housing  Lens cover material  Net weight	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g
Type  Mechanical data  Design Dimension (W x H x L)  Housing material  Metal housing  Lens cover material  Net weight	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm  Metal Diecast aluminum  Glass 350 g  Red
Type  Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g
Type  Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm  Metal Diecast aluminum  Glass 350 g  Red
Type  Mechanical data  Design Dimension (W x H x L)  Housing material  Metal housing  Lens cover material	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Red Silver
Type  Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Red Silver Dovetail grooves
Type  Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Red Silver Dovetail grooves Fastening on back
Type  Mechanical data  Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	device. 32 -pin Male  Cubic 103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass 350 g Red Silver Dovetail grooves Fastening on back

Protective circuit

Polarity reversal protection

### **Technical data**

# Leuze

#### Operation and display

Type of display	LED
	Monochromatic graphic display, 128 x 32 pixels
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser

#### **Environmental data**

Ambient temperature, operation	-35 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

#### Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in	IEC 60068-2-6, test Fc

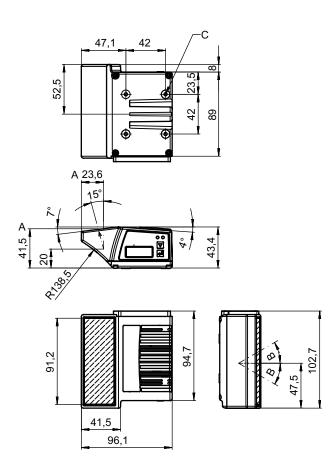
#### Classification

84719000
27280102
27280102
27280102
27280102
27280102
27280102
27280102
EC002550
EC002550
EC002550
EC002550

## **Dimensioned drawings**

All dimensions in millimeters

accordance with standard



- Optical axis
- Deflection angle of the laser beam: ± 30°
- M4 thread (5 mm deep)

### **Electrical connection**

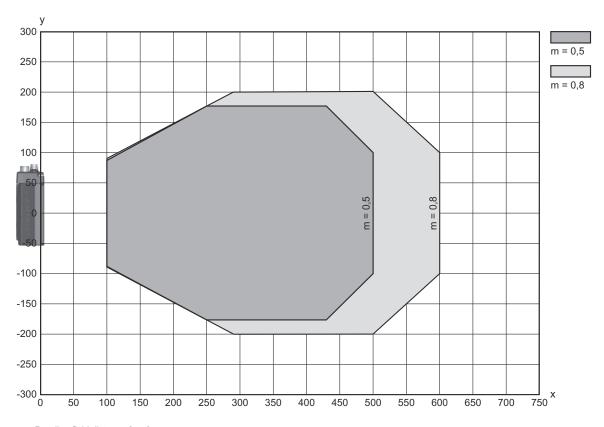


#### **Connection 1**

Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

# **Diagrams**

### Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

# **Operation and display**

LI	ĒD	Display	Meaning	
1 PWR		Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		Green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	

## Operation and display



LE	D	Display	Meaning
1	PWR	Red, flashing	Device OK, warning set
	Red, continuous light		Error, device error
2	NET	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

#### Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader			
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP			
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)			
Z	Optics  N: High Density (close)  M: Medium Density (medium distance)  F: Low Density (remote)  L: Long Range (very large distances)  J: ink-jet (depending on the application)			
AAA	Beam exit 100: lateral 102: front			
ВВ	Special equipment D: With display H: With heating DH: optionally with display and heating P: plastic exit window			
cccc	Functions F007: optimized process data structure F099: OPC-UA function			

#### Note



♦ A list with all available device types can be found on the Leuze website at www.leuze.com.

#### **Notes**



#### Observe intended use!



- Only use the product in accordance with its intended use.

#### **Notes**





#### ATTENTION! LASER RADIATION – CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- b Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

### **Accessories**

# Connection technology - Connection unit

Part no.	Designation	Article	Description
50114369	MA 100	Modular connection unit	Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54

# Connection technology - Connection cables

	Part no.	Designation	Article	Description
Y	50135243	KD PB-M12-4A-P3- 050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
V	50135248	KS PB-M12-4A-P3- 050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

### Accessories



# Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
·	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

<sup>\*</sup> Necessary accessories, please order separately

# Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Function: Bus termination Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin

# Connection technology - Connection boxes

Part no.	Designation	Article	Description
50116464 *	MK 301	Connection unit	Suitable for: BCL 301i, BPS 301i Interface: MultiNet Plus Number of connections: 4 Piece(s) Connection: Terminal
50116469 *	MS 301	Connection unit	Suitable for: BCL 301i, BPS 301i Interface: MultiNet Plus Number of connections: 5 Piece(s) Connection: Connector, M12

<sup>\*</sup> Necessary accessories, please order separately

### **Accessories**



# Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

# Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

# Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

## Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

### Services

00.1.000				
	Part no.	Designation	Article	Description
<u>Р</u>	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.

### **Accessories**



	Part no.	Designation	Article	Description
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
<del>      </del>	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality.  Conditions: Original bar codes to be provided by the client.

#### Note



♥ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.