

# Technical data sheet Stationary bar code reader

Part no.: 50120781

BCL 358i SL 102



#### Contents

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- Dimensioned drawings
- Electrical connection
- Diagrams
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- Part number code
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### **Technical data**



Series	BCL 300i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	·
MTTF	110 years
	, ,
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC:
Scanning rate typical	UPC
Bar codes per reading gate, max.	UPC 1,000 scans/s 64 Piece(s)
Bar codes per reading gate, max. number Optical data	1,000 scans/s 64 Piece(s)
Bar codes per reading gate, max. number Optical data Reading distance	1,000 scans/s 64 Piece(s) 100 700 mm
Bar codes per reading gate, max. number  Optical data  Reading distance  Light source	1,000 scans/s 64 Piece(s) 100 700 mm Laser, Red
Bar codes per reading gate, max. number  Optical data  Reading distance  Light source  Navelength	1,000 scans/s 64 Piece(s) 100 700 mm Laser, Red 655 nm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class	1,000 scans/s 64 Piece(s) 100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class  Fransmitted-signal shape	1,000 scans/s 64 Piece(s)  100 700 mm  Laser, Red 655 nm  1, IEC/EN 60825-1:2014  Continuous
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class  Transmitted-signal shape Usable opening angle (reading field	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class  Transmitted-signal shape Usable opening angle (reading field opening)	1,000 scans/s 64 Piece(s)  100 700 mm  Laser, Red 655 nm  1, IEC/EN 60825-1:2014  Continuous
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class  Fransmitted-signal shape  Usable opening angle (reading field opening)  Modulus size	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °
Bar codes per reading gate, max. number  Dptical data  Reading distance Light source  Wavelength Laser class  Fransmitted-signal shape  Jsable opening angle (reading field opening)  Modulus size  Reading method	1,000 scans/s 64 Piece(s)  100 700 mm  Laser, Red 655 nm 1, IEC/EN 60825-1:2014  Continuous 60 °  0.35 0.8 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class  Fransmitted-signal shape Usable opening angle (reading field opening) Wodulus size Reading method Beam deflection	1,000 scans/s 64 Piece(s)  100 700 mm  Laser, Red 655 nm 1, IEC/EN 60825-1:2014  Continuous 60 °  0.35 0.8 mm  Line scanner
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °  0.35 0.8 mm Line scanner Via rotating polygon wheel
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °  0.35 0.8 mm Line scanner Via rotating polygon wheel
Bar codes per reading gate, max. humber  Optical data  Reading distance Light source  Wavelength Laser class  Fransmitted-signal shape  Usable opening angle (reading field opening)  Wodulus size  Reading method  Beam deflection Light beam exit  Electrical data  Protective circuit	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front
Bar codes per reading gate, max. number  Defical data  Reading distance Light source  Wavelength Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection Light beam exit  Electrical data  Protective circuit	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection
Bar codes per reading gate, max. humber  Optical data  Reading distance Light source  Wavelength Laser class  Fransmitted-signal shape  Usable opening angle (reading field opening)  Wodulus size  Reading method  Beam deflection Light beam exit  Electrical data  Protective circuit  Performance data  Supply voltage U <sub>B</sub>	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data  Protective circuit	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max. Inputs/outputs selectable	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection  18 30 V, DC 4.5 W
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable Output current, max.	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection  18 30 V, DC 4.5 W
Supply voltage U <sub>B</sub> Power consumption, max. Inputs/outputs selectable	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection  18 30 V, DC 4.5 W
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit  Electrical data Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable Output current, max.	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection  18 30 V, DC 4.5 W
Bar codes per reading gate, max. humber  Dptical data  Reading distance Light source  Wavelength Laser class  Fransmitted-signal shape  Usable opening angle (reading field opening)  Wodulus size  Reading method  Beam deflection Light beam exit  Electrical data  Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable Output current, max.  Number of inputs/outputs selectable	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection  18 30 V, DC 4.5 W  60 mA 2 Piece(s)
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Vavelength Laser class  Transmitted-signal shape Usable opening angle (reading field opening)  Modulus size Reading method Beam deflection Light beam exit  Electrical data  Protective circuit  Performance data Supply voltage UB Power consumption, max.  Inputs/outputs selectable Output current, max.  Number of inputs/outputs selectable Input current, max.	1,000 scans/s 64 Piece(s)  100 700 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.35 0.8 mm Line scanner Via rotating polygon wheel Front  Polarity reversal protection  18 30 V, DC 4.5 W  60 mA 2 Piece(s)

	EtherNet IP Function	Dragon
		Process DHCP
	Address assignment	
	Switch functionality	Manual address assignment
	Switch functionality Transmission speed	Integrated 10 Mbit/s
	Transmission speed	100 Mbit/s
		TOO MIDIUS
S	ervice interface	
т	/pe	USB 2.0
٠,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	355 2.5
	USB	
	Function	Configuration via software
_		
C	onnection	
N	umber of connections	1 Piece(s)
	Connection 1 Function	BUS IN
	runction	Connection to device
		Data interface
		PWR / SW IN / OUT
		Service interface
	Type of connection	Plug connector, It is essential to use a connection unit when commissioning the device.
	No. of pins	32 -pin
	Туре	Male
M	echanical data	
D	esign	Cubic
Di	imension (W x H x L)	95 mm x 44 mm x 68 mm
Н	ousing material	Metal
M	etal housing	Diecast aluminum
Le	ens cover material	Glass
N	et weight	270 g
Н	ousing color	Red
		Silver
Ту	pe of fastening	Dovetail grooves
		Fastening on back
		Via optional mounting device
0	peration and display	
Ту	pe of display	LED
N	umber of LEDs	2 Piece(s)
Ту	pe of configuration	Via web browser
E	nvironmental data	
A	mbient temperature, operation	0 40 °C
Δ		00 70 00
	mbient temperature, storage	-20 70 °C
	mbient temperature, storage elative humidity (non-condensing)	0 90 %
	_	
	_	
	_	
	_	
	_	
	_	

### **Technical data**



#### Certifications

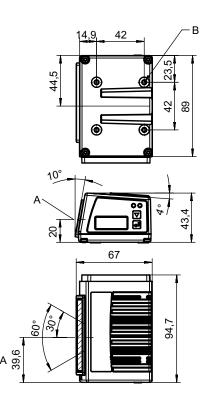
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

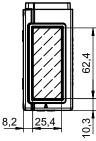
#### Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

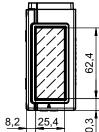
## **Dimensioned drawings**

All dimensions in millimeters





- A Optical axis
- M4 thread (5 mm deep)



#### **Electrical connection**

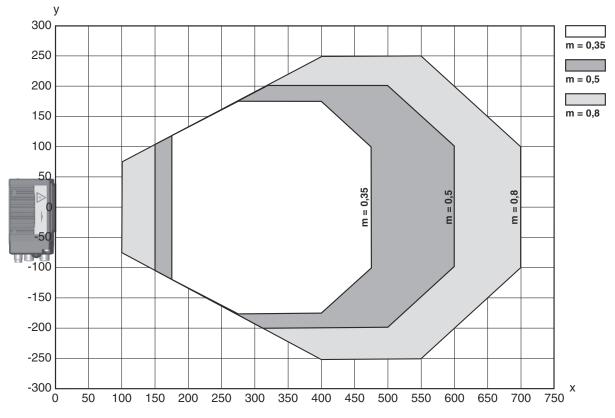


#### **Connection 1**

Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

## **Diagrams**

### Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

### Operation and display

LED	Display	Meaning	
1 PWR	Green, flashing	Device ok, initialization phase	
	Green, continuous light	Device OK	
	Green, briefly off - on	Reading successful	
	Green, briefly off - briefly red - on	Reading not successful	
	Orange, continuous light	Service mode	
	Red, flashing	Device OK, warning set	

### Operation and display



LE	D	Display	Meaning
1	PWR	Red, continuous light	Error, device error
2	NET	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

#### Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: With heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure F099: OPC-UA function

#### Note



### **Notes**



#### Observe intended use!



 $\$  This product is not a safety sensor and is not intended as personnel protection.

- by Only use the product in accordance with its intended use.

#### **Notes**



### $\Lambda$

#### ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- b Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

#### **Accessories**

## Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ů D	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

## Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
(*)	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

#### **Accessories**



## Connection technology - Connection boxes

	Part no.	Designation	Article	Description
	50120796 *	MK 358	Connection unit	Suitable for: BCL 358i Interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Terminal
o c	50120797 *	MS 358	Connection unit	Suitable for: BCL 358i Interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Connector, M12

<sup>\*</sup> Necessary accessories, please order separately

### Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

## Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

## Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

#### **Accessories**



## Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

### Services

	Part no.	Designation	Article	Description
<b>₽</b>	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided.  Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
<del>      </del>	S981021	C\$30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality.  Conditions: Original bar codes to be provided by the client.

#### Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.