

# Technical data sheet Stationary bar code reader

Part no.: 50120791

BCL 358i SN 100 D



#### Contents

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- Dimensioned drawings
- Electrical connection
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- Operation and display
- Part number code
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### **Technical data**



Series	BCL 300i
- - - - -	
	•••
Functions	Alignment mode
	AutoConfig
	AutoControl AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
ITTF	110 years
Read data	
ode types, readable	2/5 Interleaved
· • • • • • • • • • • • • • • • • • • •	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
canning rate, typical ar codes per reading gate, max.	1,000 scans/s 64 Piece(s)
<u> </u>	
eading distance	20 130 mm
leading distance	Laser, Red
teading distance ight source Vavelength	Laser, Red 655 nm
eading distance ight source Vavelength aser class	Laser, Red 655 nm 1, IEC/EN 60825-1:2014
teading distance ight source Vavelength aser class iransmitted-signal shape Isable opening angle (reading field	Laser, Red 655 nm
leading distance ight source Vavelength aser class ransmitted-signal shape Isable opening angle (reading field	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °
Reading distance Light source Vavelength Laser class Fransmitted-signal shape Usable opening angle (reading field Expening) Modulus size	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous
Reading distance Light source Vavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror
Reading distance Light source Vavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Ream deflection	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror
Reading distance Light source  Navelength Laser class  Fransmitted-signal shape  Jsable opening angle (reading field opening)  Modulus size  Reading method  Beam deflection  Light beam exit	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror
Reading distance Light source  Navelength Laser class  Fransmitted-signal shape  Jsable opening angle (reading field opening)  Modulus size  Reading method Beam deflection  Light beam exit	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror
Reading distance Light source Vavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Ream deflection Light beam exit Electrical data	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror
leading distance light source Vavelength aser class ransmitted-signal shape sable opening angle (reading field pening) lodulus size leading method leam deflection light beam exit lectrical data rotective circuit  Performance data	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror
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Reading distance Light source Vavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror Polarity reversal protection
leading distance light source Vavelength aser class ransmitted-signal shape sable opening angle (reading field pening) lodulus size leading method leam deflection light beam exit  Electrical data rotective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror Polarity reversal protection  18 30 V, DC 4.5 W
Reading distance Light source Vavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable Output current, max.	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror Polarity reversal protection  18 30 V, DC 4.5 W  60 mA
Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable Output current, max.  Number of inputs/outputs selectable	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror Polarity reversal protection  18 30 V, DC 4.5 W  60 mA
Reading distance Light source Vavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable Output current, max. Number of inputs/outputs selectable Input current, max.	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror Polarity reversal protection  18 30 V, DC 4.5 W  60 mA le 2 Piece(s)
Reading distance Light source Vavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable Output current, max. Number of inputs/outputs selectable Input current, max.	Laser, Red 655 nm  1, IEC/EN 60825-1:2014 Continuous 60 °  0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror  Polarity reversal protection  18 30 V, DC 4.5 W  60 mA le 2 Piece(s) 8 mA
Reading distance Light source Vavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit  Performance data Supply voltage U <sub>B</sub> Power consumption, max.  Inputs/outputs selectable Output current, max. Number of inputs/outputs selectable Input current, max.	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror Polarity reversal protection  18 30 V, DC 4.5 W  60 mA le 2 Piece(s)

EtherNet IP	
Function	Process
Address assignment	DHCP
-	Manual address assignment
Switch functionality	Integrated
Transmission speed	10 Mbit/s
	100 Mbit/s
Service interface	
Гуре	USB 2.0
USB	
Function	Configuration via software
Connection	
Number of connections	1 Piece(s)
Connection 1	
Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN / OUT
Town of commention	Service interface
Type of connection	Plug connector, It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male
Mechanical data	
Design	Cubic
-	Cubic 103 mm x 44 mm x 96 mm
Dimension (W x H x L)	
Dimension (W x H x L) Housing material	103 mm x 44 mm x 96 mm
Dimension (W x H x L) Housing material Metal housing	103 mm x 44 mm x 96 mm Metal
Dimension (W x H x L) Housing material Metal housing Lens cover material	103 mm x 44 mm x 96 mm Metal Diecast aluminum
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	103 mm x 44 mm x 96 mm Metal Diecast aluminum Glass
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red  Silver
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red  Silver  Dovetail grooves
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red  Silver  Dovetail grooves  Fastening on back
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Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red  Silver  Dovetail grooves  Fastening on back
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening  Operation and display	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red  Silver  Dovetail grooves  Fastening on back
Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening  Operation and display Type of display	103 mm x 44 mm x 96 mm  Metal Diecast aluminum  Glass 350 g  Red Silver Dovetail grooves Fastening on back Via optional mounting device  LED  Monochromatic graphic display, 128 x 32
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening  Operation and display Type of display	103 mm x 44 mm x 96 mm  Metal Diecast aluminum  Glass 350 g  Red Silver Dovetail grooves Fastening on back Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels
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Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening  Operation and display Type of display  Number of LEDs Type of configuration	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red Silver  Dovetail grooves  Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening  Departion and display Type of display  Number of LEDs Type of configuration  Environmental data	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red Silver  Dovetail grooves  Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening  Operation and display Type of display  Number of LEDs Type of configuration  Environmental data  Ambient temperature, operation	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red  Silver  Dovetail grooves  Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels  2 Piece(s)  Via web browser
Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening  Operation and display Type of display  Number of LEDs Type of configuration  Environmental data  Ambient temperature, operation  Ambient temperature, storage	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red  Silver  Dovetail grooves  Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)  Via web browser
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Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening  Operation and display Type of display  Number of LEDs Type of configuration  Environmental data  Ambient temperature, operation  Ambient temperature, storage	103 mm x 44 mm x 96 mm  Metal  Diecast aluminum  Glass 350 g  Red Silver  Dovetail grooves  Fastening on back  Via optional mounting device  LED  Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)  Via web browser  0 40 °C  -20 70 °C
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### **Technical data**



#### Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

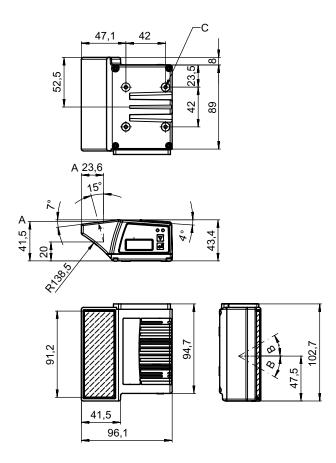
#### Classification

84719000
27280102
27280102
27280102
27280102
27280102
27280102
27280102
EC002550
EC002550
EC002550
EC002550

## **Dimensioned drawings**

Leuze

All dimensions in millimeters



- A Optical axis
- B Deflection angle of the laser beam:  $\pm 30^{\circ}$
- C M4 thread (5 mm deep)

### **Electrical connection**

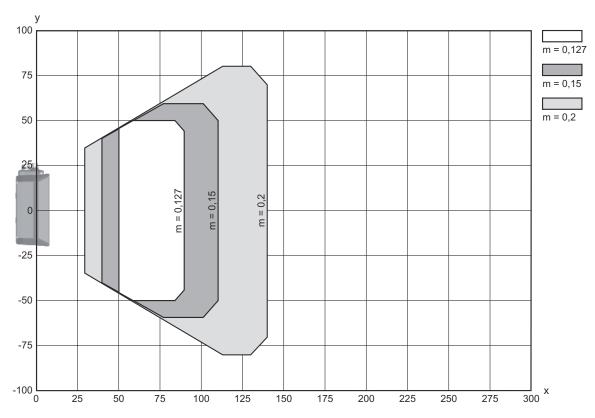
#### Connection 1

Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

## **Diagrams**



### Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

## **Operation and display**

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error
2 NET	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Bus error

### Part number code



Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle
	BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: With heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure F099: OPC-UA function

### Note



⋄ A list with all available device types can be found on the Leuze website at www.leuze.com.

### **Notes**



#### Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- \$ Only use the product in accordance with its intended use.

## $\Lambda$

#### ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

The Sensor People In der Braike 1, 73277 Owen

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### **Accessories**



## Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
W	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

## Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
₩ 	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

## Connection technology - Connection boxes

	Part no.	Designation	Article	Description
	50120796 *	MK 358	Connection unit	Suitable for: BCL 358i Interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Terminal
O.C.	50120797 *	MS 358	Connection unit	Suitable for: BCL 358i Interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Connector, M12

<sup>\*</sup> Necessary accessories, please order separately

### **Accessories**



## Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

## Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

## Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

## Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

### Services

001 11000				
	Part no.	Designation	Article	Description
P. ©□	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.





	Part no.	Designation	Article	Description
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
<del>      </del>	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality.  Conditions: Original bar codes to be provided by the client.

#### Note



♥ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.