

Technical data sheet Stationary bar code reader

Part no.: 50120793

BCL 358i SN 102



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
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Technical data



Series	BCL 300i
Functions	
Functions	Alignment mode
runctions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Climited GS1 Databar Omnidirectional
	UPC
Scanning rate typical	1,000 scans/s
Scanning rate, typical Bar codes per reading gate, max.	64 Piece(s)
number Optical data	
Reading distance	50 160 mm
Light source	Laser, Red
Wavelength	655 nm
Laser class	1, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Usable opening angle (reading field	60 °
opening)	
opening) Modulus size	0.127 0.2 mm
Modulus size	0.127 0.2 mm Line scanner
	Line scanner
Modulus size Reading method	
Modulus size Reading method Beam deflection	Line scanner Via rotating polygon wheel
Modulus size Reading method Beam deflection Light beam exit	Line scanner Via rotating polygon wheel
Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit	Line scanner Via rotating polygon wheel Front
Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data	Line scanner Via rotating polygon wheel Front Polarity reversal protection
Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B	Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC
Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data	Line scanner Via rotating polygon wheel Front Polarity reversal protection
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Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable	Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA
Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max.	Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA
Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max. Number of inputs/outputs selectable	Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA 2 Piece(s)

	EtherNet IP	
	Function	Process
	Address assignment	DHCP
		Manual address assignment
	Switch functionality	Integrated
	Transmission speed	10 Mbit/s
		100 Mbit/s
Se	ervice interface	
Τv	pe	USB 2.0
.,	pc	00B 2.0
	USB	
	Function	Configuration via software
		<u> </u>
C	onnection	
Nı	umber of connections	1 Piece(s)
140	iniber of connections	11 1666(3)
	Connection 1	
	Function	BUS IN
		Connection to device
		Data interface
		PWR / SW IN / OUT
		Service interface
	Time of connection	
	Type of connection	Plug connector, It is essential to use a connection unit when commissioning the
		device.
	No. of pins	32 -pin
	Туре	Male
	•	
M	echanical data	
De	esign	Cubic
	esign mension (W x H x L)	Cubic 95 mm x 44 mm x 68 mm
Di	mension (W x H x L)	
Di Ho	mension (W x H x L) pusing material	95 mm x 44 mm x 68 mm
Di Ho Me	mension (W x H x L)	95 mm x 44 mm x 68 mm Metal
Di Ho Me	mension (W x H x L) pusing material etal housing ens cover material	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass
Di Ho Me Le Ne	mension (W x H x L) pusing material etal housing ens cover material et weight	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g
Di Ho Me Le Ne	mension (W x H x L) pusing material etal housing ens cover material	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red
Di Ho Le Ne Ho	mension (W x H x L) pusing material etal housing ens cover material et weight pusing color	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver
Di Ho Le Ne Ho	mension (W x H x L) pusing material etal housing ens cover material et weight	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves
Di Ho Le Ne Ho	mension (W x H x L) pusing material etal housing ens cover material et weight pusing color	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back
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Di Ho Me Le Ne Ho	mension (W x H x L) pusing material etal housing ons cover material et weight pusing color pe of fastening peration and display	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device
Di Hc Me Le Ne Hc Ty	mension (W x H x L) pusing material etal housing ons cover material et weight pusing color pe of fastening peration and display pe of display	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device
Di Ho Me Le Ne Ho Ty	mension (W x H x L) pusing material etal housing ens cover material et weight pusing color pe of fastening peration and display meer of LEDs	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s)
Di Ho Me Le Ne Ho Ty	mension (W x H x L) pusing material etal housing ons cover material et weight pusing color pe of fastening peration and display pe of display	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device
Di Ho Me Lee Nee Ho Ty	mension (W x H x L) pusing material etal housing ens cover material et weight pusing color pe of fastening peration and display meer of LEDs	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s)
Di Hc Me Le Ne Hc Ty	mension (W x H x L) pusing material etal housing ons cover material et weight pusing color pe of fastening peration and display pe of display umber of LEDs pe of configuration nvironmental data	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s) Via web browser
Di Hc Me Le Ne Hc Ty Ty Nt Ty Er	mension (W x H x L) pusing material etal housing ons cover material et weight pusing color pe of fastening peration and display pe of display umber of LEDs pe of configuration nvironmental data mbient temperature, operation	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s) Via web browser
Di Ho Me Le Ne Ne Ho Ty Nu Ty Nu Ty Ar Ar	mension (W x H x L) pusing material etal housing ens cover material et weight pusing color pe of fastening peration and display mber of LEDs pe of configuration environmental data mbient temperature, operation mbient temperature, storage	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s) Via web browser 0 40 °C -20 70 °C
Di Ho Me Le Ne Ne Ho Ty Nu Ty Nu Ty Ar Ar	mension (W x H x L) pusing material etal housing ons cover material et weight pusing color pe of fastening peration and display pe of display umber of LEDs pe of configuration nvironmental data mbient temperature, operation	95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED 2 Piece(s) Via web browser
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Technical data



Certifications

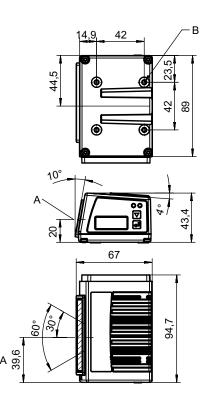
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

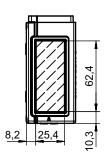
Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

Dimensioned drawings

All dimensions in millimeters





- A Optical axis
- M4 thread (5 mm deep)

Electrical connection

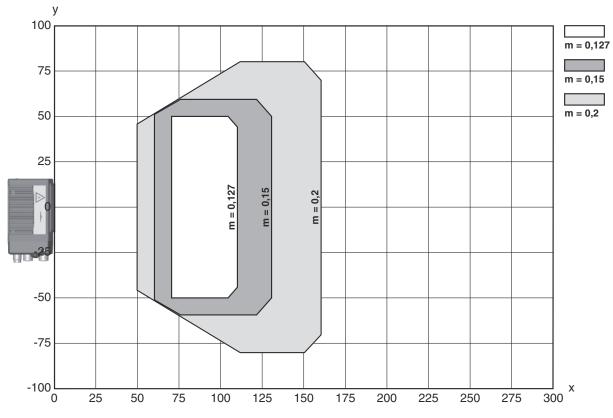


Connection 1

Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

Operation and display

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set

Operation and display



LE	D	Display	Meaning
1	PWR	Red, continuous light	Error, device error
2	NET	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
xxxx	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: With heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure F099: OPC-UA function

Note



Notes



Observe intended use!



 $\$ This product is not a safety sensor and is not intended as personnel protection.

- Only use the product in accordance with its intended use.

Notes





ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- b Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ů D	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories



Connection technology - Connection boxes

	Part no.	Designation	Article	Description
	50120796 *	MK 358	Connection unit	Suitable for: BCL 358i Interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Terminal
o c	50120797 *	MS 358	Connection unit	Suitable for: BCL 358i Interface: EtherNet IP Number of connections: 4 Piece(s) Connection: Connector, M12

^{*} Necessary accessories, please order separately

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

Accessories



Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
В	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
 	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.