

Technical data sheet Stationary bar code reader

Part no.: 50109890

BCL 501i SL 102



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories









Technical data



Series	BCL 500i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
haracteristic parameters	
ITTF	93 years
Read data	
ode types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
canning rate, typical	1,000 scans/s
ar codes per reading gate, max. umber	64 Piece(s)
Optical data	
	1,000 2,400 mm
eading distance	1,000 2,400 11111
_	Laser, Red
ight source	
ight source Vavelength	Laser, Red
ight source /avelength aser class	Laser, Red 650 nm
ight source Vavelength .aser class ransmitted-signal shape Isable opening angle (reading field	Laser, Red 650 nm 2, IEC/EN 60825-1:2007
Light source Vavelength Laser class Transmitted-signal shape Jsable opening angle (reading field opening)	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous
Light source Wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS)	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 °
Light source Navelength Laser class Fransmitted-signal shape Jaable opening angle (reading field opening) Bar code contrast (PCS)	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 °
Light source Vavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm
Light source Vavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method Scanning rate	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner
Light source Navelength Laser class Transmitted-signal shape Jaable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s
Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s Via rotating polygon wheel
Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit Electrical data Protective circuit	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s Via rotating polygon wheel
Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit Electrical data Protective circuit	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s Via rotating polygon wheel Front Polarity reversal protection
Light source Wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit Electrical data	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s Via rotating polygon wheel Front

Inputs/outputs selectable	
Output current, max.	100 mA
Number of inputs/outputs selectable	4 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Typ. U _B / 0 V
Input current, max.	8 mA
terface	
уре	MultiNet Plus, RS 485
•	
RS 485	Burney
Function	Process
Transmission speed	4,800 115,400 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8, 9 data bits
Stop bit	1, 2 stop bits
Parity	Adjustable
Transmission protocol	Adjustable
Data encoding	ASCII
ervice interface	
<i>r</i> pe	USB
USB	
Function	
Tunction	Configuration via software Service
r unodon	Configuration via software Service
onnection	-
onnection	Service
	-
onnection umber of connections Connection 1	Service 5 Piece(s)
onnection umber of connections	Service
onnection umber of connections Connection 1	Service 5 Piece(s) Service interface USB
onnection umber of connections Connection 1 Function	Service 5 Piece(s) Service interface USB SERVICE
onnection umber of connections Connection 1 Function Type of connection	Service 5 Piece(s) Service interface USB
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type	Service 5 Piece(s) Service interface USB SERVICE
onnection umber of connections Connection 1 Function Type of connection Designation on device	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A
connection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Type and connection Designation on device Thread size	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded Signal IN Signal OUT
connection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply
onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector
connection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR
connection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR M12
connection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR M12 Male
connection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type Material	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR M12 Male Metal
connection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR M12 Male

Technical data



Connection 4	
Function	BUS IN
Type of connection	Connector
Designation on device	HOST / BUS IN
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded
Connection 5	
Function	BUS OUT
Type of connection	Connector
Designation on device	BUS OUT
Thread size	M12
Туре	Female
No. of pins	5 -pin
Mechanical data	

Design Cubic 123.5 mm x 63 mm x 106.5 mm Dimension (W x H x L) Housing material Metal Metal housing Aluminum Lens cover material Glass 1,100 g Net weight Housing color Red Silver Type of fastening Dovetail grooves Mounting thread Via optional mounting device

Operation and display Type of display LED Monochromatic graphical display, 128x64 pixel, with background lighting Number of LEDs 2 Piece(s) Type of configuration Via web browser Operational controls Button(s)

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 +70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Certifications

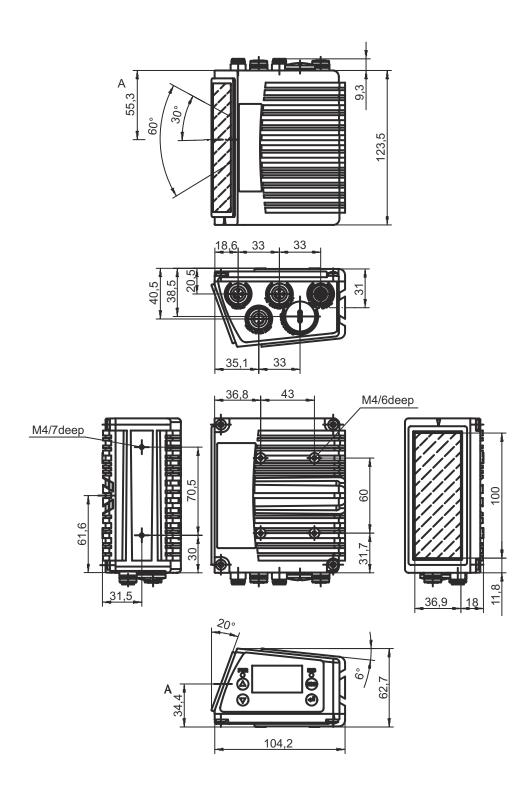
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

Leuze

All dimensions in millimeters



Electrical connection

Leuze

Connection 1	SERVICE
--------------	---------

Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

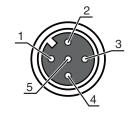
Pin	Pin assignment
1	+5 V DC
2	D Data
3	D+ - Data
4	GND



Connection 2 SW IN/OUT

Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



Connection 3

FΕ

Connection 3	PWR
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

3 5
4

Pin	Pin assignment						
1	VIN						
2	SWIO 3						
3	GND						
4	SWIO 4						

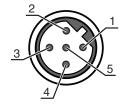
Electrical connection



Connection 4 HOST / BUS IN

Function	BUS IN	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	5 -pin	
Encodina	B-coded	

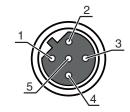
Pin	Pin assignment
1	n.c.
2	RS 485 B
3	GND 485
4	RS 485 A
5	FE



BUS OUT Connection 5

Function	BUS OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

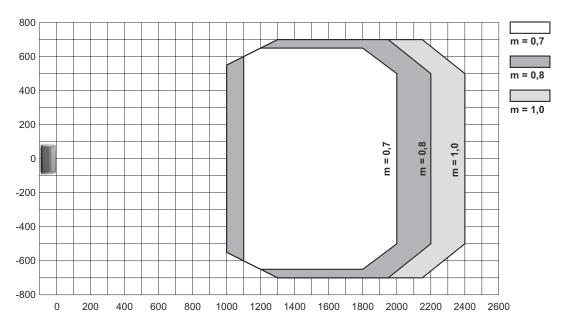
Pin	Pin assignment
1	V CC485
2	RS 485 B
3	GND 485
4	RS 485 A
5	FE



Diagrams



Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

Operation and display

LED	Display	Meaning
1 PWR	Off	Device switched off
	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Orange, continuous light	Service operation
	Red, flashing	Device OK, warning set
	Red, continuous light	Device error
2 BUS	Off	No supply voltage
	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Network error

Part number code

Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 500i: RS 232 / RS 422 / RS 485 (multiNet master) 501i: RS 485 (multiNet slave) 504i: PROFIBUS DP 508i: EtherNet TCP/IP, UDP 548i: PROFINET RT 558i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)

Part number code



Z Optics

N: High Density (close)

M: Medium Density (medium distance)

F: Low Density (remote)

L: Long Range (very large distances)

AAA Beam exit

100: lateral 102: front

B Special equipment

H: With heating

Note



♦ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.



ATTENTION! LASER RADIATION - CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 50 from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- 🔖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- ♥ When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🔖 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Solution Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Shiftix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

The Sensor People In der Braike 1, 73277 Owen

info@leuze.com • www.leuze.com Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2023-02-03

Accessories



Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5-pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
 0.0	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Function: Bus termination Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin

Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

Accessories



Services

	Part no.	Designation	Article	Description
الين الم	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
 	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.