

# Technical data sheet Stationary bar code reader

Part no.: 50113199

BCL 548i ON 100



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- Dimensioned drawings
- Electrical connection
- Diagrams
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# **Technical data**



Series	BCL 500i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Reference code comparison
Characteristic parameters	
MTTF	42.4 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max.	64 Piece(s)
number	64 Piece(s)
	64 Piece(s)
number	64 Piece(s)  200 650 mm
number Optical data	
number Optical data Reading distance	200 650 mm
number  Optical data  Reading distance  Light source	200 650 mm Laser, Red
number  Optical data  Reading distance Light source  Wavelength Laser class	200 650 mm Laser, Red 650 nm
number  Optical data  Reading distance  Light source  Wavelength	200 650 mm Laser, Red 650 nm 2, IEC/EN 60825-1:2007
number  Optical data  Reading distance Light source  Wavelength Laser class Transmitted-signal shape	200 650 mm Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 %
number  Optical data  Reading distance Light source  Wavelength Laser class  Transmitted-signal shape Bar code contrast (PCS)	200 650 mm Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous
number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size	200 650 mm Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 % 0.25 0.5 mm
number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method	200 650 mm  Laser, Red 650 nm  2, IEC/EN 60825-1:2007  Continuous 60 %  0.25 0.5 mm  Oscillating-mirror scanner
number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Scanning rate	200 650 mm  Laser, Red 650 nm  2, IEC/EN 60825-1:2007  Continuous 60 %  0.25 0.5 mm  Oscillating-mirror scanner 800 1,200 scans/s  Via rotating polygon wheel + stepping motor with mirror
number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection	200 650 mm  Laser, Red 650 nm  2, IEC/EN 60825-1:2007  Continuous 60 % 0.25 0.5 mm  Oscillating-mirror scanner 800 1,200 scans/s  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than
number  Optical data  Reading distance Light source  Wavelength Laser class  Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection  Light beam exit	200 650 mm  Laser, Red 650 nm  2, IEC/EN 60825-1:2007  Continuous 60 % 0.25 0.5 mm  Oscillating-mirror scanner 800 1,200 scans/s  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°
number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle	200 650 mm  Laser, Red 650 nm  2, IEC/EN 60825-1:2007  Continuous 60 % 0.25 0.5 mm  Oscillating-mirror scanner 800 1,200 scans/s  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90° 10 Hz
number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit Oscillating mirror frequency	200 650 mm  Laser, Red 650 nm  2, IEC/EN 60825-1:2007  Continuous 60 % 0.25 0.5 mm  Oscillating-mirror scanner 800 1,200 scans/s  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90° 10 Hz
number  Optical data  Reading distance Light source  Wavelength Laser class  Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit  Oscillating mirror frequency Max. swivel angle  Electrical data  Protective circuit	200 650 mm  Laser, Red 650 nm  2, IEC/EN 60825-1:2007  Continuous 60 % 0.25 0.5 mm  Oscillating-mirror scanner 800 1,200 scans/s  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90° 10 Hz 40 °
number  Optical data  Reading distance Light source  Wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit  Oscillating mirror frequency Max. swivel angle  Electrical data	200 650 mm  Laser, Red 650 nm  2, IEC/EN 60825-1:2007  Continuous 60 % 0.25 0.5 mm  Oscillating-mirror scanner 800 1,200 scans/s  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90° 10 Hz 40 °

Inputs/outputs selectable	
Output current, max.	100 mA
Number of inputs/outputs selectable	. ,
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U <sub>B</sub> / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Typ. U <sub>B</sub> / 0 V
Input current, max.	8 mA
Interface	
Туре	PROFINET
PROFINET	
Function	Process
Conformance class	В
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	100 Mbit/s
•	
Service interface	
Туре	USB
USB	
Function	Configuration via software
	Service
Connection	
Number of connections	5 Piece(s)
Number of connections	5 Piece(s)
Number of connections  Connection 1	5 Piece(s)
	5 Piece(s)  Service interface
Connection 1	
Connection 1 Function	Service interface
Connection 1 Function Type of connection	Service interface USB
Connection 1 Function Type of connection Designation on device	Service interface USB SERVICE
Connection 1 Function Type of connection Designation on device	Service interface USB SERVICE
Connection 1 Function Type of connection Designation on device Connector type	Service interface USB SERVICE
Connection 1 Function Type of connection Designation on device Connector type Connection 2	Service interface USB SERVICE USB 2.0 Standard-A
Connection 1 Function Type of connection Designation on device Connector type Connection 2	Service interface USB SERVICE USB 2.0 Standard-A Signal IN
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function Type of connection	Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material No. of pins Encoding	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material No. of pins Encoding  Connection 3	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material No. of pins Encoding  Connection 3 Function	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material No. of pins Encoding  Connection 3 Function Type of connection	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded  PWR / SW IN / OUT Connector
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material No. of pins Encoding  Connection 3 Function Type of connection Designation on device	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded  PWR / SW IN / OUT Connector PWR
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material No. of pins Encoding  Connection 3 Function Type of connection Designation on device Thread size	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded  PWR / SW IN / OUT Connector PWR M12
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material No. of pins Encoding  Connection 3 Function Type of connection Designation on device Thread size Type of connection	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded  PWR / SW IN / OUT Connector PWR M12 Male
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material No. of pins Encoding  Connection 3 Function Type of connection Designation on device Thread size Type Material	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded  PWR / SW IN / OUT Connector PWR M12 Male Metal
Connection 1 Function Type of connection Designation on device Connector type  Connection 2 Function  Type of connection Designation on device Thread size Type Material No. of pins Encoding  Connection 3 Function Type of connection Designation on device Thread size Type	Service interface USB SERVICE USB 2.0 Standard-A  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded  PWR / SW IN / OUT Connector PWR M12 Male

# **Technical data**



Connection 4	
Function	BUS IN
Type of connection	Connector
Designation on device	HOST / BUS IN
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connection 5	
Function	BUS OUT
Type of connection	Connector
Designation on device	BUS OUT
Thread size	M12
Туре	Female
Type No. of pins	Female 4 -pin
No. of pins	
No. of pins	
No. of pins  Mechanical data	
No. of pins  Mechanical data  Design	4 -pin
No. of pins  Mechanical data  Design  Dimension (W x H x L)	4 -pin Cubic
No. of pins  Mechanical data  Design  Dimension (W x H x L)  Housing material	4 -pin  Cubic  173 mm x 84 mm x 147 mm
No. of pins  Mechanical data  Design  Dimension (W x H x L)  Housing material  Metal housing	4 -pin  Cubic  173 mm x 84 mm x 147 mm  Metal
No. of pins  Mechanical data  Design  Dimension (W x H x L)  Housing material  Metal housing  Lens cover material	4 -pin  Cubic  173 mm x 84 mm x 147 mm  Metal  Aluminum
No. of pins  Mechanical data  Design  Dimension (W x H x L)  Housing material  Metal housing  Lens cover material  Net weight	4 -pin  Cubic  173 mm x 84 mm x 147 mm  Metal  Aluminum  Glass
No. of pins  Mechanical data  Design  Dimension (W x H x L)  Housing material  Metal housing  Lens cover material  Net weight	4 -pin  Cubic  173 mm x 84 mm x 147 mm  Metal  Aluminum  Glass  1,500 g
No. of pins  Mechanical data  Design  Dimension (W x H x L)  Housing material  Metal housing  Lens cover material  Net weight  Housing color	Cubic 173 mm x 84 mm x 147 mm Metal Aluminum Glass 1,500 g Red
•	Cubic 173 mm x 84 mm x 147 mm Metal Aluminum Glass 1,500 g Red Silver
No. of pins  Mechanical data  Design  Dimension (W x H x L)  Housing material  Metal housing  Lens cover material  Net weight  Housing color	Cubic 173 mm x 84 mm x 147 mm Metal Aluminum Glass 1,500 g Red Silver Dovetail grooves

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00		cati	0113

**Environmental data** 

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 +70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx
0.05.0	

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
	EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

#### Classification

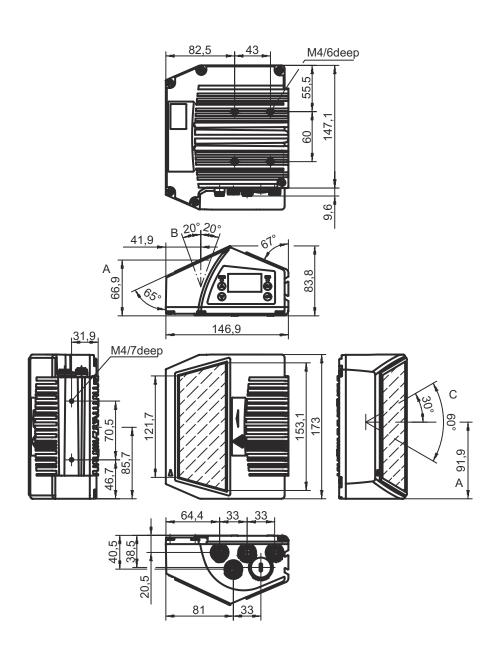
Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

Type of display	LED
	Monochromatic graphical display, 128x64 pixel, with background lighting
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s)
	Via service interface

# **Dimensioned drawings**

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All dimensions in millimeters

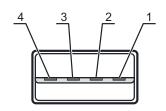


# **Electrical connection**

Connection 1	SERVIC

Function	Service interface
Type of connection	USB
Connector type	LISB 2 0 Standard-A

Pin	Pin assignment
1	+5 V DC
2	D Data
3	D+ - Data
4	GND

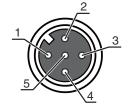






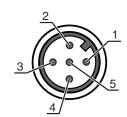
Connection 2	SW IN/OUT
Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



Connection 3	PVVI	

Function	PWR / SW IN / OUT
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded



Pin	Pin assignment				
1	VIN				
2	SWIO 3				
3	GND				
4	SWIO 4				
5	FE				

#### **Connection 4 HOST / BUS IN**

Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

_	
1	
4	

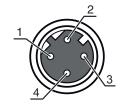
Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-

# **Electrical connection**



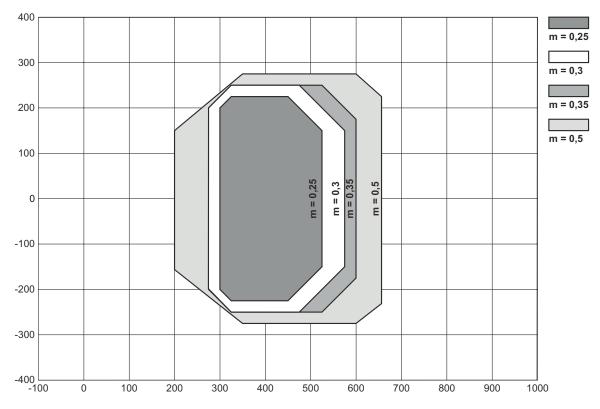
Connection 5	BUS OUT	
Function	BUS OUT	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	4 -pin	
Encoding	D-coded	

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



# **Diagrams**

# Reading field curve

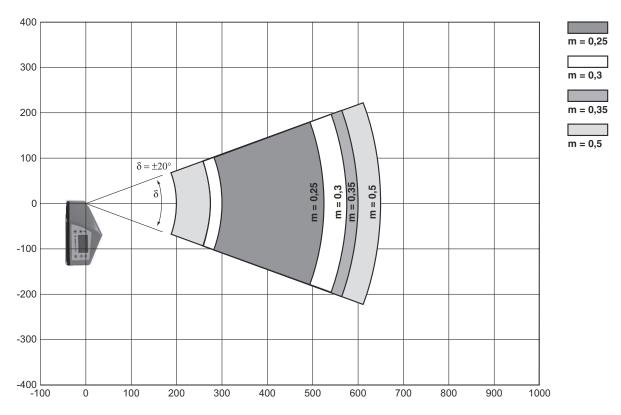


- x Reading field distance [mm]
- y Reading field width [mm]

# **Diagrams**



# Lateral reading field curve



- x Reading field distance [mm]
- y Reading field height [mm]

# **Operation and display**

LED	Display	Meaning
1 PWR	Off	Device switched off
	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Orange, continuous light	Service operation
	Red, flashing	Device OK, warning set
	Red, continuous light	Device error
2 BUS	Off	No supply voltage
	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Network error

### Part number code



Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader			
xxxx	Series/interface (integrated fieldbus technology) 500i: RS 232 / RS 422 / RS 485 (multiNet master) 501i: RS 485 (multiNet slave) 504i: PROFIBUS DP 508i: EtherNet TCP/IP, UDP 548i: PROFINET RT 558i: EtherNet/IP			
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)			
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)			
AAA	Beam exit 100: lateral 102: front			
В	Special equipment H: With heating			

#### Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

### **Notes**



### Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- by Only use the product in accordance with its intended use.

#### ATTENTION! LASER RADIATION - CLASS 2 LASER PRODUCT



#### Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 50 from June 24, 2007.

- 🔖 Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ♥ Do not point the laser beam of the device at persons!
- 🖖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🔖 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- $\$  The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

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### **Notes**



#### **NOTE**



#### Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

### **Accessories**

# Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

# Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
·	· · ·	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC
		50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 2.000 mm Sheathing material: PUR
		50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
		50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

### **Accessories**



# Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

# Services

	Part no.	Designation	Article	Description
<b>В</b>	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided.  Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
<del>      </del>	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality.  Conditions: Original bar codes to be provided by the client.

#### Note



🖔 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.