

Technical data sheet Stationary bar code reader

Part no.: 50113183

BCL 548i SN 102



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- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories













Technical data



Basic data	
Series	BCL 500i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Reference code comparison
Characteristic parameters	
MTTF	93 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	200 650 mm
Light source	Laser, Red
Wavelength	650 nm
Laser class	2, IEC/EN 60825-1:2007
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Bar code contrast (PCS)	60 %
Modulus size	0.25 0.5 mm
Reading method	Line scanner
Scanning rate	800 1,200 scans/s
Beam deflection	Via rotating polygon wheel
Light beam exit	Front
Electrical data	
Protective circuit	Short circuit protected
Performance data	
Supply voltage U _B	10 30 V, DC
Power consumption, max.	10 W

Inputs/outputs selectable	
Output current, max.	100 mA
Number of inputs/outputs selecta	ible 4 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Typ. U _B / 0 V
Input current, max.	8 mA
Interface	
	PROFINET
Туре	PROFINET
PROFINET	
Function	Process
Conformance class	В
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	100 Mbit/s
Service interface	
Туре	USB
USB	
Function	Configuration via software
T dilodoli	Service
	55.1155
Connection	
Number of connections	5 Piece(s)
Commontion 4	
Connection 1	Santica interface
Function	Service interface
Function Type of connection	USB
Function Type of connection Designation on device	USB SERVICE
Function Type of connection	USB
Function Type of connection Designation on device	USB SERVICE
Function Type of connection Designation on device Connector type	USB SERVICE
Function Type of connection Designation on device Connector type Connection 2 Function	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR M12
Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR

No. of pins

Encoding

5 -pin

A-coded

Technical data



Connection 4	
Function	BUS IN
Type of connection	Connector
Designation on device	HOST / BUS IN
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connection 5	
Function	BUS OUT
Type of connection	Connector
Designation on device	BUS OUT
Thread size	M12
Туре	Female
	4 -pin
No. of pins	4 -piii
No. of pins Mechanical data	4 -ріп
•	Cubic
Mechanical data Design	
Mechanical data Design Dimension (W x H x L)	Cubic
Mechanical data Design Dimension (W x H x L) Housing material	Cubic 123.5 mm x 63 mm x 106.5 mm
Mechanical data Design Dimension (W x H x L) Housing material Metal housing	Cubic 123.5 mm x 63 mm x 106.5 mm Metal
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum Glass
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum Glass 1,100 g
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum Glass 1,100 g Red
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum Glass 1,100 g Red Silver
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum Glass 1,100 g Red Silver Dovetail grooves
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum Glass 1,100 g Red Silver Dovetail grooves Mounting thread
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum Glass 1,100 g Red Silver Dovetail grooves Mounting thread
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum Glass 1,100 g Red Silver Dovetail grooves Mounting thread
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display	Cubic 123.5 mm x 63 mm x 106.5 mm Metal Aluminum Glass 1,100 g Red Silver Dovetail grooves Mounting thread Via optional mounting device

2 Piece(s)

Button(s)

Via web browser

Via service interface

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 +70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022
	EN 61000-4-2, -3, -4, -6
	EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

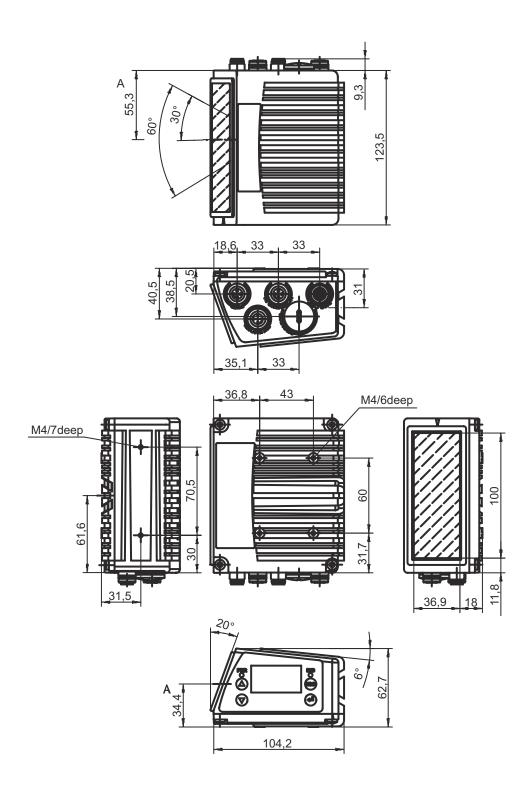
Number of LEDs

Type of configuration

Operational controls

Leuze

All dimensions in millimeters



Electrical connection



Connection 1 SERVICE

Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

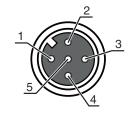
Pin	Pin assignment
1	+5 V DC
2	D Data
3	D+ - Data
4	GND



Connection 2 SW IN/OUT

Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



Connection 3

Function	PWR / SW IN / OUT
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	Δ-coded

PWR

3 5
4

Pin	Pin assignment				
1	VIN				
2	SWIO 3				
3	GND				
4	SWIO 4				
5	EE				

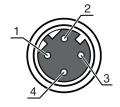




Connection 4 HOST / BUS IN

Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded D-coded

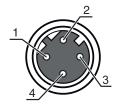
Pin	Pin assignment					
1	TD+					
2	RD+					
3	TD-					
4	RD-					



BUS OUT Connection 5

Function	BUS OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

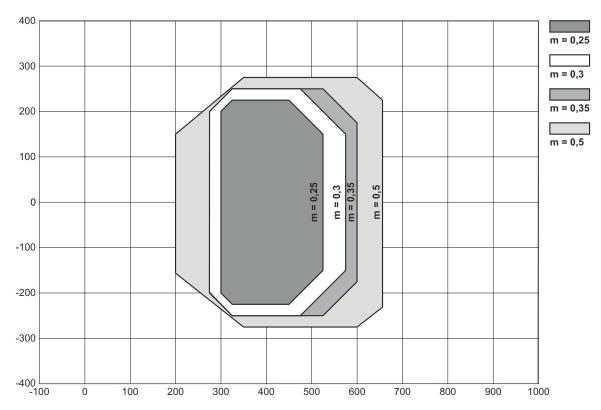
Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Diagrams



Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

Operation and display

LE	D	Display	Meaning	
1	1 PWR	Off	Device switched off	
		Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Orange, continuous light	Service operation	
		Red, flashing	Device OK, warning set	
		Red, continuous light	Device error	
2	2 BUS	Off	No supply voltage	
		Green, flashing	Initialization	
		Green, continuous light	Bus operation ok	
		Red, flashing	Communication error	
		Red, continuous light	Network error	

Part number code



Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 500i: RS 232 / RS 422 / RS 485 (multiNet master) 501i: RS 485 (multiNet slave) 504i: PROFIBUS DP 508i: EtherNet TCP/IP, UDP 548i: PROFINET RT 558i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit 100: lateral 102: front
В	Special equipment H: With heating

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- b Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 50 from June 24, 2007.

- 🔖 Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ♥ Do not point the laser beam of the device at persons!
- 🖖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🔖 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- $\$ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

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Notes



NOTE



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- 🌣 Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- 🌣 Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- 🌣 Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
 · · ·	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC
	50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 2.000 mm Sheathing material: PUR
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories



Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

Services

	Part no.	Designation	Article	Description
₽	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
 	S981021	C\$30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



🖔 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.