

# Technical data sheet Stationary bar code reader

Part no.: 50132828

BCL 604i SF 102 H



#### Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories











### **Technical data**



Series	BCL 600i
unctions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Heating
	LED indicator
	Reference code comparison
Characteristic parameters	
ITTF	42.4 years
Read data	
	0/5 1-1-1-1
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128 EAN 8/13
	EAN 8/13 EAN Addendum
	GS1 Databar Expanded GS1 Databar Limited
	GS1 Databar Limited GS1 Databar Omnidirectional
	UPC
canning rate, typical	800 scans/s
	64 Diago(a)
	64 Piece(s)
umber	o4 Mece(s)
umber Optical data	450 1,450 mm
optical data  Reading distance	
Deptical data Reading distance	450 1,450 mm
Deptical data  Reading distance light source  Vavelength laser class	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014
umber  Defical data  Reading distance ight source Vavelength aser class ransmitted-signal shape	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous
Deprication of the control of the co	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014
Deprical data  Reading distance light source Vavelength laser class ransmitted-signal shape Usable opening angle (reading field opening)	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous
Deprical data  Reading distance light source Vavelength Laser class Fransmitted-signal shape Usable opening angle (reading field pening) Francoite (PCS)	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous 60 °
Deprical data  Reading distance Light source Vavelength Laser class Fransmitted-signal shape Usable opening angle (reading field pening) Usar code contrast (PCS) Modulus size	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous 60 °
Deprication of the contrast (PCS)  Journal of the contrast (PCS)	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous 60 ° 60 % 0.3 0.5 mm
Deptical data  Reading distance Light source  Navelength Laser class  Fransmitted-signal shape  Usable opening angle (reading field opening) Bar code contrast (PCS)  Modulus size  Reading method  Beam deflection	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous 60 ° 60 % 0.3 0.5 mm Line scanner
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method Beam deflection Light beam exit	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous 60 ° 60 % 0.3 0.5 mm Line scanner Via rotating polygon wheel
Deptical data  Reading distance Light source  Wavelength Laser class  Fransmitted-signal shape  Usable opening angle (reading field opening) Bar code contrast (PCS)  Wodulus size  Reading method  Beam deflection Light beam exit	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous 60 ° 60 % 0.3 0.5 mm Line scanner Via rotating polygon wheel
Deptical data  Reading distance Light source  Wavelength Laser class  Fransmitted-signal shape  Usable opening angle (reading field opening) Bar code contrast (PCS)  Modulus size  Reading method  Beam deflection Light beam exit	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous 60 ° 60 % 0.3 0.5 mm Line scanner Via rotating polygon wheel Front
Protective circuit  Poptical data  Reading distance Light source  Vavelength Laser class  Transmitted-signal shape  Usable opening angle (reading field opening)  Bar code contrast (PCS)  Modulus size  Reading method  Beam deflection Light beam exit	450 1,450 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2014 Continuous 60 ° 60 % 0.3 0.5 mm Line scanner Via rotating polygon wheel Front

A 1. 1	00 4
Output current, max.	60 mA
Number of inputs/outputs selectable	
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U <sub>B</sub> / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Typ. U <sub>B</sub> / 0 V
Input current, max.	8 mA
nterface	
уре	PROFIBUS DP
PROFIBUS DP	
Function	Process
Classification	V1
Transmission speed	9,600 12,000,000 Mbit/s
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Service interface	
уре	USB
USB	
Function	Configuration via software
	Service
Connection	
lumber of connections	5 Piece(s)
Connection 1	
Function	Service interface
Type of connection	USB
Designation on device	SERVICE
Connector type	USB 2.0 Standard-A
Connection 2	
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Designation on device	PWR
Designation on device Thread size	PWR M12
•	
Thread size	M12
Thread size Type	M12 Male
Thread size Type Material	M12 Male Metal
Thread size Type Material No. of pins Encoding	M12 Male Metal 5 -pin
Thread size Type Material No. of pins Encoding Connection 3	M12 Male Metal 5 -pin A-coded
Thread size Type Material No. of pins Encoding	M12 Male Metal 5 -pin A-coded
Thread size Type Material No. of pins Encoding Connection 3 Function	M12 Male Metal 5 -pin A-coded Signal IN Signal OUT
Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection	M12 Male Metal 5 -pin A-coded Signal IN Signal OUT Connector
Thread size Type Material No. of pins Encoding  Connection 3 Function  Type of connection Designation on device	M12 Male Metal 5 -pin A-coded Signal IN Signal OUT Connector SW IN/OUT
Thread size Type Material No. of pins Encoding  Connection 3 Function  Type of connection Designation on device Thread size	M12 Male Metal 5 -pin A-coded  Signal IN Signal OUT Connector SW IN/OUT M12
Thread size Type Material No. of pins Encoding  Connection 3 Function  Type of connection Designation on device Thread size Type	M12 Male Metal 5 -pin A-coded  Signal IN Signal OUT Connector SW IN/OUT M12 Female
Thread size Type Material No. of pins Encoding  Connection 3 Function  Type of connection Designation on device Thread size Type Material	M12 Male Metal 5 -pin A-coded  Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
Thread size Type Material No. of pins Encoding  Connection 3 Function  Type of connection Designation on device Thread size Type	M12 Male Metal 5 -pin A-coded  Signal IN Signal OUT Connector SW IN/OUT M12 Female

Inputs/outputs selectable

### **Technical data**



Con	nection 4	
Fund	ction	BUS IN
Туре	of connection	Connector
Desi	gnation on device	HOST / BUS IN
Thre	ad size	M12
Туре	)	Female
Mate	erial	Metal
No.	of pins	5 -pin
Enc	oding	B-coded
	nection 5	
	ction	BUS OUT
Туре	e of connection	Connector
	gnation on device	BUS OUT
Thre	ad size	M12
Туре	•	Male
No.	of pins	5 -pin
Maaba	anical data	
Mech	anicai uata	
Design		Cubic
Dimens	sion (W x H x L)	123.5 mm x 63 mm x 104.2 mm
Housin	g material	Metal
Metal h	nousing	Diecast aluminum
Lens c	over material	Glass
Net we	ight	1,400 g
Housin	ig color	Red
		Silver
Type o	f fastening	Dovetail grooves
		Mounting thread
		Via optional mounting device
Opera	tion and display	
Type o	f display	LED
		Monochromatic graphical display, 128x64 pixel, with background lighting
Numbe	er of LEDs	2 Piece(s)
Туре о	f configuration	Via web browser
_		

Button(s)

Via service interface

#### **Environmental data**

Ambient temperature, operation	-35 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

#### Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
	EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

#### Classification

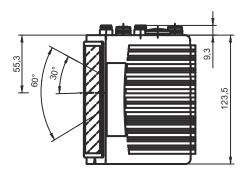
Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

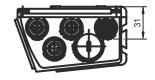
Operational controls

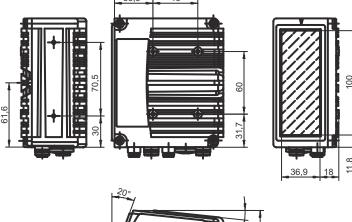
## **Dimensioned drawings**

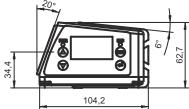
Leuze

All dimensions in millimeters









## **Electrical connection**

Connection 1 SERVICE

Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

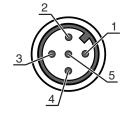
Pin	Pin assignment
1	+5 V DC
2	DATA-
3	DATA+
4	GND





Connection 2	PWR
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

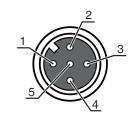
Pin	Pin assignment
1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE



Connection 3
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Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



#### **HOST / BUS IN Connection 4**

Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

Pin	Pin assignment
1	Res.
2	A (N)
3	Res.
4	B (P)
5	FE

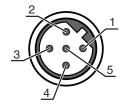


### **Electrical connection**



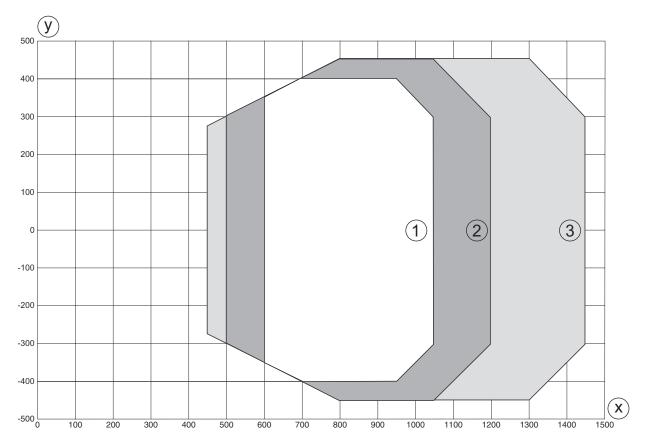
Connection 5	BUS OUT	
Function	BUS OUT	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	5 -pin	
Encoding	B-coded	

Pin	Pin assignment
1	VP
2	A (N)
3	GND 485
4	B (P)
5	FE



## **Diagrams**

Reading field curve - Low Density

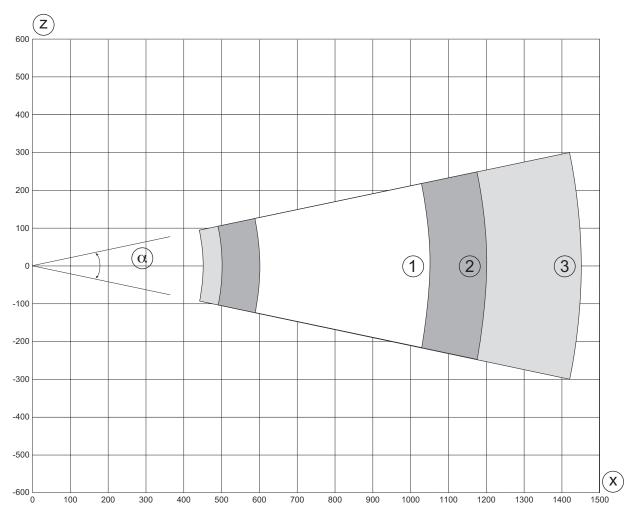


- y Reading field width [mm]
- x Reading field distance [mm]
- 1 Module = 0.3 mm: 600 mm 1050 mm (450 mm depth of field)
- 2 Module = 0.35 mm: 500 mm 1200 mm (700 mm depth of field)
- 3 Module = 0.5 mm: 450 mm 1450 mm (1000 mm depth of field)

## **Diagrams**



### Reading field curve - Low Density



- z Reading field height [mm]
- x Reading field distance [mm]
- 1 Module = 0.3 mm: 600 mm 1050 mm (450 mm depth of field)
- 2 Module = 0.35 mm: 500 mm 1200 mm (700 mm depth of field)
- 3 Module = 0.5 mm: 450 mm 1450 mm (1000 mm depth of field)

## Operation and display

LED	Display	Meaning	
1 PWR	Off	No supply voltage	
	Green, flashing	Initialization	
	Green, continuous light	Device OK	
	Orange, flashing	Service operation	
	Orange, continuous light	Reset	
	Red, flashing	Device OK, warning set	
	Red, continuous light	Device error	
2 NET	Off	No supply voltage	
	Green, flashing	BUS initialization	
	Green, continuous light	Bus operation ok	
	Orange, flashing	Service mode	
	Orange, continuous light	Reset	
	Red, flashing	Communication error	

## Operation and display



LE	D	Display	Meaning
2	NET	Red. continuous light	Network error

### Part number code

Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 600i: RS 232/RS 422/ RS 485 (multiNet master) 601i: RS 485 (multiNet slave) 604i: PROFIBUS DP 608i: Ethernet 648i: PROFINET 658i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment H: With heating

#### Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

### **Notes**



### Observe intended use!



- \$ Only use the product in accordance with its intended use.

#### **Notes**





#### ATTENTION! LASER RADIATION - CLASS 2 LASER PRODUCT



#### Do not stare into beam!

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ♥ Do not point the laser beam of the device at persons!
- 🖖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- 🔖 When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🖔 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

#### **NOTE**



#### Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

### **Accessories**

## Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

## Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
· · · · · · · · · · · · · · · · · · ·	0.0	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC



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### **Accessories**



	Part no.	Designation	Article	Description
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5-pin Connection 2: Connector, M12, Axial, Male, B-coded, 4-pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

## Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Function: Bus termination Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin

## Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

## Services

Part no.	Designation	Article	Description
 S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided.  Restrictions: Travel and accommodation charged separately and according to expenditure.
S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

### **Accessories**



	Part no.	Designation	Article	Description
<del>      </del>	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality.  Conditions: Original bar codes to be provided by the client.

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🖔 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.