

Technical data sheet Stationary bar code reader

Part no.: 50126970

BCL 608i OM 100



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories











Technical data



Series	BCL 600i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	42.4 years
Read data	
	2/5 Interleaved
Code types, readable	Z/5 Interleaved Codabar
	Codabar Code 128
	Code 39
	Code 93
	Code 93 EAN 128
	FAN 8/13
	EAN Addendum
	GS1 Databar Expanded GS1 Databar Limited
	GS1 Databar Limited GS1 Databar Omnidirectional
	UPC
Scanning rate typical	1,000 scans/s
Scanning rate, typical Bar codes per reading gate, max.	64 Piece(s)
number	04 Fiece(5)
Optical data	
Reading distance	400 900 mm
Light source	Laser, Blue
Wavelength	405 nm
Laser class	2, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Bar code contrast (PCS)	60 %
Modulus size	0.25 0.35 mm
Reading method	Oscillating-mirror scanner
Beam deflection	Via rotating polygon wheel + stepping motor with mirror
Light beam exit	Zero position at side at angle less than 90°
Oscillating mirror frequency	10 Hz
Max. swivel angle	40 °
Electrical data	
Protective circuit	Polarity reversal protection
Performance data	
i ci ioiiiiaiice data	
Supply voltage U _B	10 30 V, DC

Inputs/outputs selectable	60 mA
Output current, max.	
Number of inputs/outputs selectable	
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Typ. U _B / 0 V
Input current, max.	8 mA
terface	
ре	Ethernet
Ethernet	
Architecture	Client
Address	Server
Address assignment	DHCP
	Manual address assignment
Transmission speed	10 Mbit/s
	100 Mbit/s
Function	Process
Switch functionality	Integrated
Transmission protocol	TCP/IP
ervice interface	
	USB
ре	000
USB	
Function	Configuration via software
Function	Configuration via software Service
onnection umber of connections	_
onnection umber of connections Connection 1	Service 5 Piece(s)
onnection umber of connections Connection 1 Function	Service 5 Piece(s) Service interface
onnection umber of connections Connection 1 Function Type of connection	Service 5 Piece(s) Service interface USB
connection umber of connections Connection 1 Function Type of connection Designation on device	Service 5 Piece(s) Service interface USB SERVICE
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connection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN
connection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT
Connection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT
Connection Connection 1 Function Type of connection Designation on device Connector type Connection Type of connection Type of connection Type of connection Designation on device Type and connection Designation on device Thread size	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12
connection Umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Type of connection Designation on device Thread size Type	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female
connection Lumber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
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Connection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin
Connection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded
Connection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT
Connection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector
Connection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR
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Connection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR M12 Male

Inputs/outputs selectable

Technical data



Connection 4	
Function	BUS IN
Type of connection	Connector
Designation on device	HOST / BUS IN
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connection 5	
Function	BUS OUT
Type of connection	Connector
Designation on device	BUS OUT
Thread size	M12
Туре	Female
No. of pins	
No. or pins	4 -pin
•	4 -pin
Mechanical data	4 -pin Cubic
Mechanical data	·
Mechanical data Design Dimension (W x H x L)	Cubic
Mechanical data Design Dimension (W x H x L) Housing material	Cubic 173 mm x 84 mm x 147 mm
Mechanical data Design Dimension (W x H x L) Housing material Metal housing	Cubic 173 mm x 84 mm x 147 mm Metal
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material	Cubic 173 mm x 84 mm x 147 mm Metal Diecast aluminum
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Cubic 173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Cubic 173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass 1,500 g
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic 173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass 1,500 g Red
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening	Cubic 173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass 1,500 g Red Silver
Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Cubic 173 mm x 84 mm x 147 mm Metal Diecast aluminum Glass 1,500 g Red Silver Dovetail grooves

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Operation and display	
Type of display	LED
	Monochromatic graphical display, 128x64 pixel, with background lighting
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s)
	Via service interface

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Certifications

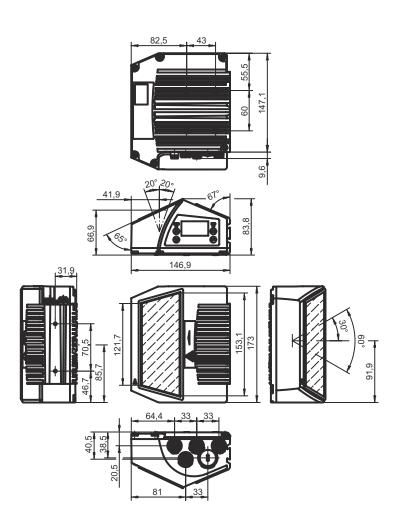
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
	EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

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All dimensions in millimeters



Electrical connection

Connection 1	SERVICE

Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

Pin	Pin assignment
1	+5 V DC
2	DATA-
3	DATA+
4	GND

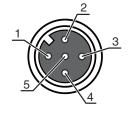
Electrical connection

Encoding



Connection 2	SW IN/OUT
Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

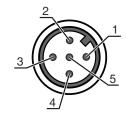
Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



Connection 3	PWR
Function	PWR / SW IN / OUT
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin

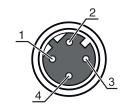
A-coded

Pin	Pin assignment
1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE



Connection 4	HOST / BUS IN
Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-

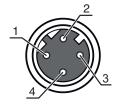


Electrical connection



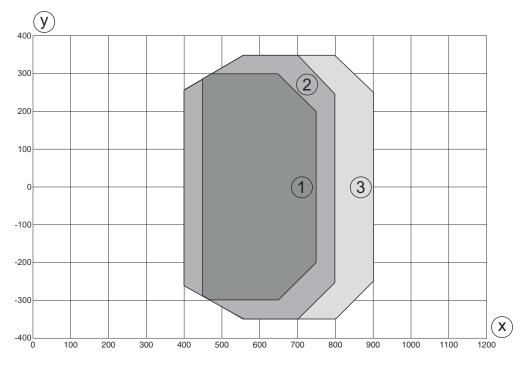
Connection 5	BUS OUT	
Function	BUS OUT	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	4 -pin	
Encoding	D-coded	

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Diagrams

Reading field curve - Medium Density

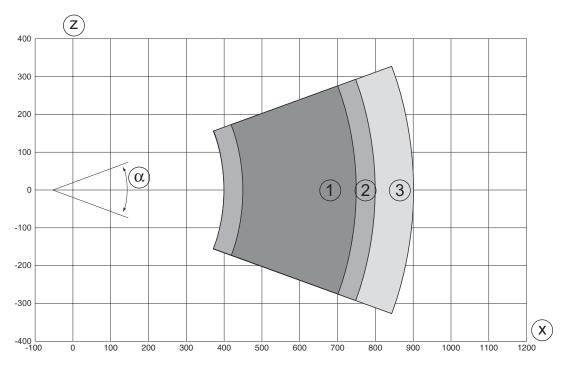


- y Reading field width [mm]
- x Reading field distance [mm]
- 1 Module = 0.25 mm: 450 mm 750 mm (300 mm depth of field)
- 2 Module = 0.3 mm: 400 mm 800 mm (400 mm depth of field)
- 3 Module = 0.35 mm: 400 mm 900 mm (500 mm depth of field)

Diagrams

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Reading field curve - Medium Density



- Reading field height [mm]
- Reading field distance [mm]
- Module = 0.25 mm: 450 mm 750 mm (300 mm depth of field)
- Module = 0.3 mm: 400 mm 800 mm (400 mm depth of field)
- Module = 0.35 mm: 400 mm 900 mm (500 mm depth of field)

Operation and display

LED	Display	Meaning
1 PWR	Off	No supply voltage
	Green, flashing	Initialization
	Green, continuous light	Device OK
	Orange, flashing	Service operation
	Orange, continuous light	Reset
	Red, flashing	Device OK, warning set
	Red, continuous light	Device error
2 NET	Off	No supply voltage
	Green, flashing	BUS initialization
	Green, continuous light	Bus operation ok
	Orange, flashing	Service mode
	Orange, continuous light	Reset
	Red, flashing	Communication error
	Red, continuous light	Network error

Part number code



Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 600i: RS 232/RS 422/ RS 485 (multiNet master) 601i: RS 485 (multiNet slave) 604i: PROFIBUS DP 608i: Ethernet 648i: PROFINET 658i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment H: With heating

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- b Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- 🦫 Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- b Do not point the laser beam of the device at persons!
- 🖖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🔖 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- $\$ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Notes



NOTE



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- \$ Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
 0.0	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories



Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

Services

	Part no.	Designation	Article	Description
В	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
 	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



🖔 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.