

Technical data sheet Stationary bar code reader

Part no.: 50132857

BCL 601i OF 100 H



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- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories









Technical data



Series	BCL 600i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Heating
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	42.4 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	800 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	450 1,450 mm
Light source	Laser, Blue
Wavelength	405 nm
Laser class	2, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Bar code contrast (PCS)	60 %
Modulus size	0.3 0.5 mm
Reading method	Oscillating-mirror scanner
Beam deflection	Via rotating polygon wheel + stepping motor with mirror
Light beam exit	Zero position at side at angle less tha 90°
Oscillating mirror frequency	10 Hz
Max. swivel angle	40 °
Electrical data	
Protective circuit	Polarity reversal protection
Performance data	
Performance data Supply voltage U _R	10 30 V, DC

Inputs/outputs selectable Output current, max.	60 mA
Number of inputs/outputs selectable	
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
Voltage type, inputs	DC
• • • •	
Switching voltage, inputs	Typ. U _B / 0 V
Input current, max.	8 mA
nterface	
ype	RS 485
,,,,	110 100
RS 485	
Function	Process
Transmission speed	4,800 115,400 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8, 9 data bits
Stop bit	1, 2 stop bits
Parity	Adjustable
Transmission protocol	Adjustable
Data encoding	ASCII
Service interface	
ype	USB
USB	
Function	Configuration via software
	Service
Connection	
lumber of connections	5 Piece(s)
Connection 1	
Function	Service interface
Type of connection	USB
Type of connection Designation on device	USB SERVICE
Type of connection	USB
Type of connection Designation on device Connector type	USB SERVICE
Type of connection Designation on device Connector type Connection 2	USB SERVICE USB 2.0 Standard-A
Type of connection Designation on device Connector type	USB SERVICE USB 2.0 Standard-A Signal IN
Type of connection Designation on device Connector type Connection 2 Function	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT
Type of connection Designation on device Connector type Connection 2 Function Type of connection	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal
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Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded Signal IN Signal OUT
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded Signal IN
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR M12
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR M12 Female
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type Material	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR M12 Female Metal
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type Material No. of pins	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR M12 Female Metal 5 -pin
Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Type Material	USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Male Metal 5 -pin A-coded Signal IN Signal OUT Voltage supply Connector PWR M12 Female Metal

Technical data



Connection 4	
Function	BUS IN
Type of connection	Connector
Designation on device	HOST / BUS IN
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded
Connection 5	
Function	BUS OUT
Type of connection	Connector
Designation on device	BUS OUT
Thread size	M12
Туре	Male
No. of pins	5 -pin
Mechanical data	

Design	Cubic
Dimension (W x H x L)	173 mm x 84 mm x 147 mm
Housing material	Metal
Metal housing	Diecast aluminum
Lens cover material	Glass
Net weight	1,500 g
Housing color	Red
	Silver
Type of fastening	Dovetail grooves
	Mounting thread
	Via optional mounting device

Type of display LED Monochromatic graphical display, 128x64 pixel, with background lighting Number of LEDs 2 Piece(s) Type of configuration Via web browser Operational controls Button(s)

Environmental data

Ambient temperature, operation	-35 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

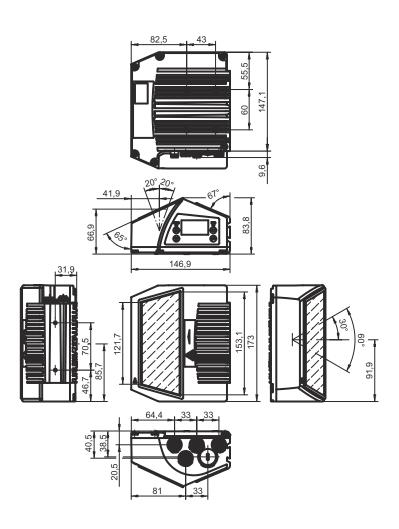
Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

Dimensioned drawings

Leuze

All dimensions in millimeters



Electrical connection

Connection 1	SERVICE

Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

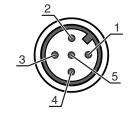
Pin	Pin assignment
1	+5 V DC
2	DATA-
3	DATA+
4	GND

Electrical connection



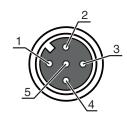
Connection 2	SW IN/OUT
Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



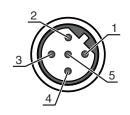
Connection 3	PWR
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE



Connection 4	HOST / BUS IN
Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

Pin	Pin assignment
1	Res.
2	RS 485 B
3	GND 485
4	RS 485 A
5	FE

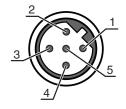


Electrical connection



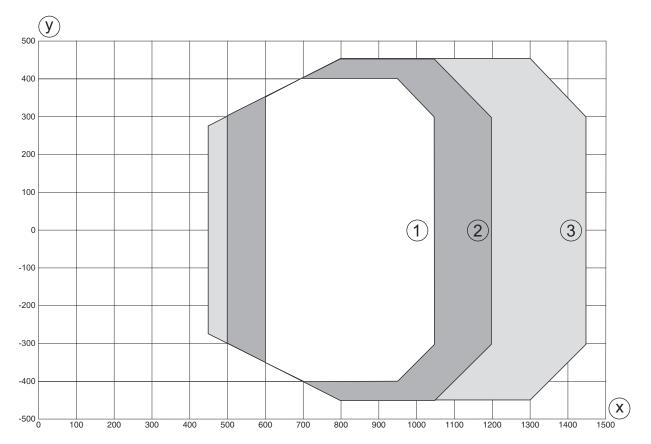
Connection 5	BUS OUT	
Function	BUS OUT	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	5 -pin	
Encoding	B-coded	

Pin	Pin assignment
1	V CC485
2	RS 485 B
3	GND 485
4	RS 485 A
5	FE



Diagrams

Reading field curve - Low Density

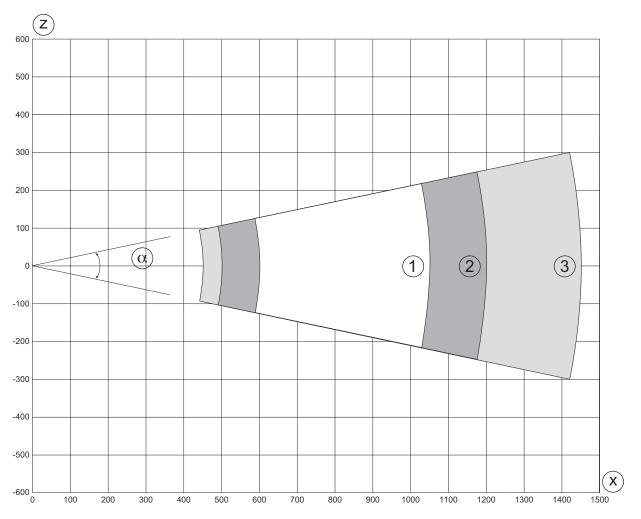


- y Reading field width [mm]
- x Reading field distance [mm]
- 1 Module = 0.3 mm: 600 mm 1050 mm (450 mm depth of field)
- 2 Module = 0.35 mm: 500 mm 1200 mm (700 mm depth of field)
- 3 Module = 0.5 mm: 450 mm 1450 mm (1000 mm depth of field)

Diagrams



Reading field curve - Low Density



- z Reading field height [mm]
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Operation and display

LED	Display	Meaning	
1 PWR	Off	No supply voltage	
	Green, flashing	Initialization	
	Green, continuous light	Device OK	
	Orange, flashing	Service operation	
	Orange, continuous light	Reset	
	Red, flashing	Device OK, warning set	
	Red, continuous light	Device error	
2 NET	Off	No supply voltage	
	Green, flashing	BUS initialization	
	Green, continuous light	Bus operation ok	
	Orange, flashing	Service mode	
	Orange, continuous light	Reset	
	Red, flashing	Communication error	

Operation and display



LE	D	Display	Meaning
2	NET	Red. continuous light	Network error

Part number code

Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 600i: RS 232/RS 422/ RS 485 (multiNet master) 601i: RS 485 (multiNet slave) 604i: PROFIBUS DP 608i: Ethernet 648i: PROFINET 658i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment H: With heating

Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- \$ Only use the product in accordance with its intended use.

Notes



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ATTENTION! LASER RADIATION - CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ♥ Do not point the laser beam of the device at persons!
- 🖖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- 🔖 When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- by CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- ∜ Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
· · · · · · · · · · · · · · · · · · ·	0.0	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC

Accessories



	Part no.	Designation	Article	Description
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5-pin Connection 2: Connector, M12, Axial, Male, B-coded, 4-pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Function: Bus termination Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin

Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

Services

	Part no.	Designation	Article	Description
₽	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Accessories



	Part no.	Designation	Article	Description
 	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

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🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.