Technical data sheet
Polarized retro-reflective photoelectric sensor
Part no.: 50148165
PRK53CL1.XT3/LG-M8

Figure can vary

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
- Reflectors & reflective tapes
- Part number code
- Notes
- Further information
- Accessories

Technical data

Basic data

Series	53C
Operating principle	Reflection principle
Application	Detection of highly transparent bottles
	Detection of transparent films

Special version

Special version	Autocollimation
	Calibrated Y-axis for optimized shift angle
	HYGIENE design

Optical data

Operating range	Guaranteed operating range
Operating range	0 ... 0.4 m
Operating range limit	Typical operating range
Operating range limit	0 ... 0.5 m
Beam path	Collimated
Light source	Laser, Red
Wavelength	650 nm
Laser class	1, IEC/EN 60825-1:2014
Max. laser power	0.0017 W
Transmitted-signal shape	Pulsed
Pulse duration	5.3 µs
Light spot size [at sensor distance]	1 mm [500 mm]
Type of light spot geometry	Round
Shift angle	Y-axis: < 0.2° X-axis: not calibrated

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Supply voltage U_B	10 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 15 mA

Outputs

Number of digital switching outputs	2 Piece(s)

Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U_B-2V)
	low: ≤ 2 V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, Push-pull
Switching principle	IO-Link / light switching (PNP)/dark switching (NPN)

Switching output 2

Assignment	Connection 1, pin 2
Switching element	Transistor, Push-pull
Switching principle	Dark switching (PNP)/light switching (NPN)

Time behavior

Switching frequency	3,000 Hz
Response time	0.17 ms
Readiness delay	300 ms

Interface

Type	IO-Link

IO-Link

COM mode	COM2
Profile	Smart sensor profile
Min. cycle time	COM2 = 2.3 ms
Frame type	2.5
Specification	V1.1
Device ID	6027
SIO-mode support	Yes

Connection

Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	Stainless steel
No. of pins	4 -pin

Mechanical data

Dimension (W x H x L)	14 mm x 35.4 mm x 20.4 mm
Housing material	Stainless steel
Material of operational control	Plastic (POM Hostaform C9021, copoly-ester Tritan TX1001), non-diffusive
Housing roughness	Ra ≤ 0,8, Typical value for the stainless steel housing
Stainless steel housing	AISI 316L, DIN X2CrNiMo17132, W. No1.4404
Lens cover material	Plastic (PMMA+) with scratch-resistant Indium protective coating
Net weight	48 g
Housing color	Silver
Type of fastening	Housing fit
Compatibility of materials	CleanProof+
	ECOLAB
	Johnson Diversey

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Teach button
Function of the operational control	Light/dark switching
	Sensitivity adjustment

Environmental data

Ambient temperature, operation	-40 ... 70 °C
Ambient temperature, storage	-40 ... 70 °C

Technical data

Certifications

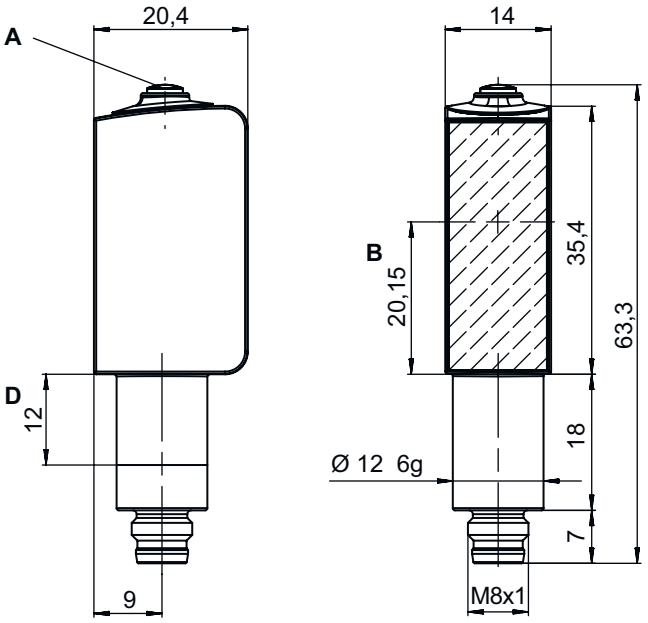
Degree of protection	IP 67
	IP 68
	IP 69K
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

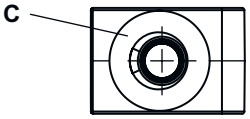
Classification

Customs tariff number	85365019
ECLASS 5.1.4	27270902
ECLASS 8.0	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717

Dimensioned drawings

All dimensions in millimeters





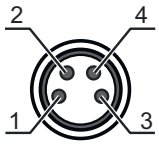
A Teach button
B Optical axis
C Indicator diode

Electrical connection

Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	Stainless steel
No. of pins	4 -pin

Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	IO-Link / OUT 1



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Light path free

Reflectors & reflective tapes

	Part no.	Designation	Operating range Operating range limit	Description
	50136824	MTKS 12x20M.5	0 ... 0.3 m 0 ... 0.4 m	Design: Rectangular Triple reflector size: 0.3 mm Reflective surface: 12 mm x 20 mm Material: Plastic Base material: Stainless steel Fastening: Through-hole mounting Compatibility of materials: Alcohol, CleanProof+, ECOLAB, H2O2
	50136823	MTKS 7x7M.5	0 ... 0.2 m 0 ... 0.3 m	Design: Rectangular Triple reflector size: 0.3 mm Reflective surface: 7 mm x 7 mm Material: Plastic Base material: Stainless steel Fastening: Through-hole mounting Compatibility of materials: Alcohol, CleanProof+, ECOLAB, H2O2
	50110191	REF 6-A-25x25	0 ... 0.4 m 0 ... 0.5 m	Design: Rectangular Triple reflector size: 0.3 mm Reflective surface: 25 mm x 25 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive
	50114185	REF 6-S-20x40	0 ... 0.4 m 0 ... 0.5 m	Design: Rectangular Triple reflector size: 0.3 mm Reflective surface: 16 mm x 38 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Screw type

Reflectors & reflective tapes

	Part no.	Designation	Operating range Operating range limit	Description
	50112142	TK BR 53	0 ... 0.4 m 0 ... 0.5 m	Design: Rectangular Triple reflector size: 0.3 mm Reflective surface: 29 mm x 10 mm Material: Plastic Base material: Stainless steel Chemical designation of the material: Stainless steel Fastening: Housing fit

Part number code

Part designation: **AAA53C d EE-f.GGGG H/i J-K**

AAA53C	**Operating principle / construction** HT53C: Diffuse reflection sensor with background suppression LS53C: Throughbeam photoelectric sensor transmitter LE53C: Throughbeam photoelectric sensor receiver PRK53C: Retro-reflective photoelectric sensor with polarization filter ODT53C: Distance diffuse sensor with background suppression
d	**Light type** n/a: red light I: infrared light
EE	**Light source** n/a: LED L1: laser class 1 L2: laser class 2
f	**Preset range (optional)** n/a: operating range acc. to data sheet xxxF: Preset range [mm]
GGGG	**Equipment** n/a: standard A: Autocollimation principle (single lens) for positioning tasks F: Permanently set range H2O: Detection of aqueous liquids Fill-level monitoring S: small light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking V: V-optics XL: Extra long light spot X: extended model
H	**Operating range adjustment** n/a with HT: range adjustable via 8-turn potentiometer n/a with retro-reflective photoelectric sensors (PRK): operating range not adjustable 1: 270° potentiometer 3: teach-in via button
i	**Switching output/function OUT 1/IN: Pin 4 or black conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 8: activation input (activation with high signal) X: pin not used 1: IO-Link / light switching (NPN) / dark switching (PNP) 7: Input for sensitivity adjustment

Part number code

J	**Switching output / function OUT 2/IN: pin 2 or white conductor** 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching T: teach-in via cable X: pin not used 8: activation input (activation with high signal) 9: deactivation input (deactivation with high signal)
K	**Electrical connection** M8: M8 connector, 4-pin (plug)

Note

- A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

ATTENTION! LASER RADIATION – CLASS 1 LASER PRODUCT

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
  There are no user-serviceable parts inside the device.
  Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Further information

- Light source: Average life expectancy 50,000 h at an ambient temperature of 25 °C
- Response time: For short decay times, an ohmic load of approx. 5 kOhm is recommended
- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- Permissible operating temperature range during IO-Link operation: -10 °C to +60 °C
- Ambient temperature, operation: +70 °C permissible only briefly (≤ 15min)
- For REF 6-A- reflective tape, the sensor's side edge must be aligned parallel to the side edge of the reflective tape.
- The light spot may not exceed the reflector.
- IP 69K only with internal tube installation of M8 connector
- Use of micro-triad-type reflectors beginning with MTK(S) or REF 6-A- reflective tape is preferred.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50106153	K-D M8A-4P-5m-FAB	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
	50130856	KD U-M8-4A-P1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PUR

Mounting technology - Other

	Part no.	Designation	Article	Description
	50145361	BTU 053M.5F-D12-T	Mounting system	Design of mounting device: Mounting system Fastening, at system: Screw type Mounting bracket, at device: For 12 mm rod Type of mounting device: Turning, 360°, Adjustable Material: Stainless steel

Note

↳ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.