

# **Technical data sheet** Stationary bar code reader Part no.: 50132854 BCL 601i SF 102



The Sensor People In der Braike 1, 73277 Owen

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eng • 2023-04-13

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# **Technical data**

#### Basic data

Dasic uala	
Series	BCL 600i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	93 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	800 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	450 1,450 mm
Light source	Laser, Blue
Wavelength	405 nm
Laser class	2, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Bar code contrast (PCS)	60 %

0.3 ... 0.5 mm Line scanner Via rotating polygon wheel Front

#### **Electrical data**

Modulus size

Reading method

Beam deflection

Light beam exit

Protective circuit

Performance data Supply voltage U<sub>B</sub> Power consumption, max.

10 ... 30 V, DC 10 W

Polarity reversal protection

Inputs/outputs selectableOutput current, max.60 mANumber of inputs/outputs selectable4 Piece(s)Voltage type, outputsDCSwitching voltage, outputsDCSwitching voltage, inputsDCSwitching voltage, inputsTyp. U <sub>B</sub> / 0 VInput current, max.8 mAInterfaceTypeTypeRS 485FunctionProcessTransmission speed4,800 115,400 BdData formatAdjustableStart bit1Data bit7, 8, 9 data bitsStop bit1, 2 stop bitsParityAdjustableTransmission protocolAdjustableData encodingASCIIService interfaceUSBIUSBFunction via software	
Number of inputs/outputs selectable4 Piece(s)Voltage type, outputsDCSwitching voltage, outputsTyp. U <sub>B</sub> / 0 VVoltage type, inputsDCSwitching voltage, inputsTyp. U <sub>B</sub> / 0 VInput current, max.8 mAInterfaceRS 485FunctionProcessTransmission speed4,800 115,400 BdData formatAdjustableStart bit1Data bit7, 8, 9 data bitsStop bit1, 2 stop bitsParityAdjustableTransmission protocolAdjustableData encodingASCIIStervice interfaceUSBUSBUSB	
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Switching voltage, outputsTyp. U <sub>B</sub> / 0 VVoltage type, inputsDCSwitching voltage, inputsTyp. U <sub>B</sub> / 0 VInput current, max.8 mAInterfaceRS 485RS 485FunctionFunctionProcessTransmission speed4,800 115,400 BdData formatAdjustableStart bit1Data bit7, 8, 9 data bitsStop bit1, 2 stop bitsParityAdjustableTransmission protocolAdjustableData encodingASCIIService interfaceUSBUSBUSB	
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Input current, max.     8 mA       Interface       Type     RS 485       Function     Process       Transmission speed     4,800 115,400 Bd       Data format     Adjustable       Start bit     1       Data bit     7, 8, 9 data bits       Stop bit     1, 2 stop bits       Parity     Adjustable       Transmission protocol     Adjustable       Data encoding     ASCII	
Interface Type RS 485 Function Process Transmission speed 4,800 115,400 Bd Data format Adjustable Start bit 1 Data bit 7, 8, 9 data bits Stop bit 1, 2 stop bits Parity Adjustable Transmission protocol Adjustable Data encoding ASCII Service interface Type USB	
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Data formatAdjustableStart bit1Data bit7, 8, 9 data bitsStop bit1, 2 stop bitsParityAdjustableTransmission protocolAdjustableData encodingASCIIService interfaceUSBUSBItem 1	
Start bit     1       Data bit     7, 8, 9 data bits       Stop bit     1, 2 stop bits       Parity     Adjustable       Transmission protocol     Adjustable       Data encoding     ASCII	
Data bit       7, 8, 9 data bits         Stop bit       1, 2 stop bits         Parity       Adjustable         Transmission protocol       Adjustable         Data encoding       ASCII         Service interface       USB         USB       USB	
Stop bit     1, 2 stop bits       Parity     Adjustable       Transmission protocol     Adjustable       Data encoding     ASCII   Service interface USB	
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Parity     Adjustable       Transmission protocol     Adjustable       Data encoding     ASCII       Service interface     USB       USB	
Transmission protocol     Adjustable       Data encoding     ASCII       Service interface     USB       USB	
Data encoding     ASCII       Service interface     USB       USB	
Service interface Type USB USB	
Type USB	
USB	
Function Configuration via software	
0	
Service	
Number of connections 5 Piece(s)	
Connection 1	
Function Service interface	
Type of connection USB	
Designation on device SERVICE	
Connector type USB 2.0 Standard-A	
Connection 2	
Function Signal IN	
Signal OUT	
Type of connection Connector	
Designation on device SW IN/OUT	
Thread size M12	
Type Male	
Material Metal	
No. of pins 5 -pin	
No. of pins5 -pinEncodingA-coded	
Encoding A-coded	
Encoding A-coded Connection 3	
Encoding A-coded Connection 3 Function Signal IN	
Encoding A-coded Connection 3 Function Signal IN Signal OUT	
Encoding A-coded Connection 3 Function Signal IN Signal OUT Voltage supply	
Encoding     A-coded       Connection 3     Signal IN       Function     Signal OUT       Voltage supply       Type of connection     Connector	
Encoding A-coded Connection 3 Function Signal IN Signal OUT Voltage supply	
Encoding     A-coded       Connection 3     Signal IN       Function     Signal OUT       Voltage supply       Type of connection     Connector	
Encoding     A-coded       Connection 3     Signal IN       Function     Signal OUT       Voltage supply       Type of connection     Connector       Designation on device     PWR	
Encoding     A-coded       Connection 3     Signal IN       Function     Signal OUT       Voltage supply     Voltage supply       Type of connection     Connector       Designation on device     PWR       Thread size     M12	
EncodingA-codedConnection 3Signal INFunctionSignal OUTType of connectionConnectorDesignation on devicePWRThread sizeM12TypeFemale	



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# **Technical data**

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Connection 4	
Function	BUS IN
Type of connection	Connector
Designation on device	HOST / BUS IN
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded
Connection 5	
Function	BUS OUT
Type of connection	Connector
Designation on device	BUS OUT
Thread size	M12

Male

5 -pin

#### Mechanical data

No. of pins

Туре

Design	Cubic
Dimension (W x H x L)	123.5 mm x 63 mm x 106.5 mm
Housing material	Metal
Metal housing	Diecast aluminum
Lens cover material	Glass
Net weight	1,100 g
Housing color	Red
	Silver
Type of fastening	Dovetail grooves
	Mounting thread
	Via optional mounting device

#### **Operation and display**

Type of display	LED
	Monochromatic graphical display, 128x64 pixel, with background lighting
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s)

#### Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 +70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

#### Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022
	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

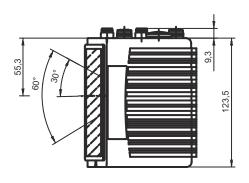
#### Classification

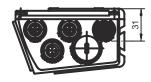
Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550

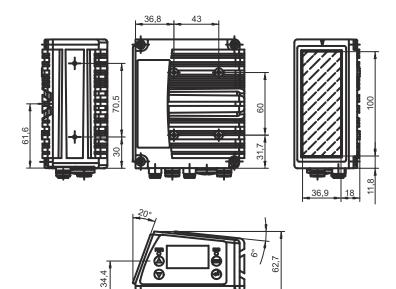
# **Dimensioned drawings**

All dimensions in millimeters









104,2

# **Electrical connection**

SERVICE

Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

#### Pin Pin assignment

1	+5 V DC
2	DATA-
3	DATA+
4	GND

# **Electrical connection**

#### Connection 2

SW IN/OUT

Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

#### Pin Pin assignment

1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE

**PWR** 

# 3

#### **Connection 3**

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

#### Pin Pin assignment

1 2 3 4	VIN SWIO 3 GND SWIO 4 EE	
5	FE	<u> </u>

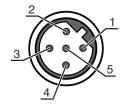
#### **Connection 4**

#### HOST / BUS IN

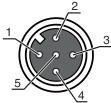
Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

### Pin Pin assignment

1	Res.	
2	RS 485 B	
3	GND 485	
4	RS 485 A	
5	FE	







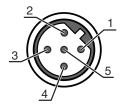
# **Electrical connection**

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#### Connection 5

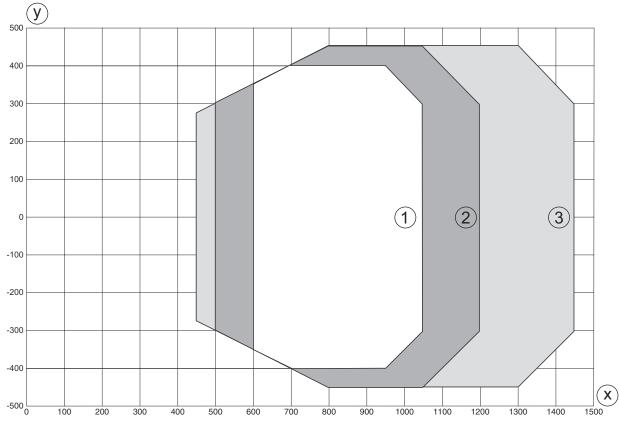
Function	BUS OUT
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

Pin	Pin assignment	
1	V CC485	
2	RS 485 B	
3	GND 485	
4	RS 485 A	
5	FE	



# Diagrams

#### Reading field curve - Low Density



y Reading field width [mm]

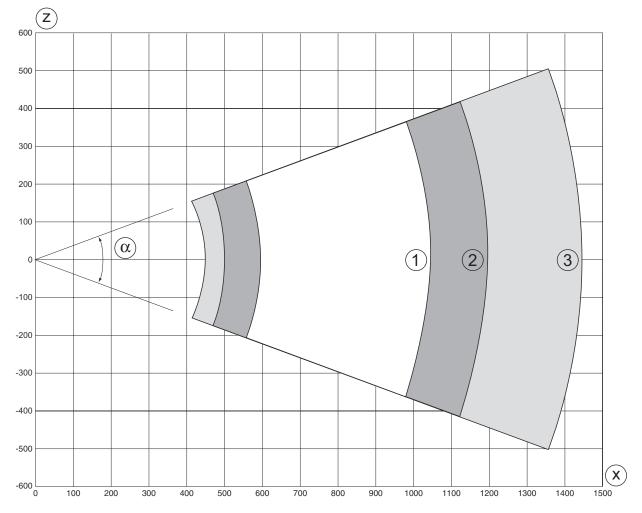
x Reading field distance [mm]

- 1 Module = 0.3 mm: 600 mm 1050 mm (450 mm depth of field)
- 2 Module = 0.35 mm: 500 mm 1200 mm (700 mm depth of field)
- 3 Module = 0.5 mm: 450 mm 1450 mm (1000 mm depth of field)

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# Diagrams

#### Reading field curve - Low Density



- z Reading field height [mm]
- x Reading field distance [mm]
- 1 Module = 0.3 mm: 600 mm 1050 mm (450 mm depth of field)
- 2 Module = 0.35 mm: 500 mm 1200 mm (700 mm depth of field)
- 3 Module = 0.5 mm: 450 mm 1450 mm (1000 mm depth of field)

# **Operation and display**

LED	Display	Meaning
1 PWR	Off	No supply voltage
	Green, flashing	Initialization
	Green, continuous light	Device OK
	Orange, flashing	Service operation
	Orange, continuous light	Reset
	Red, flashing	Device OK, warning set
	Red, continuous light	Device error
2 NET	Off	No supply voltage
	Green, flashing	BUS initialization
	Green, continuous light	Bus operation ok
	Orange, flashing	Service mode
	Orange, continuous light	Reset
	Red, flashing	Communication error

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### **Operation and display**

LED	Display	Meaning
2 NET	Red, continuous light	Network error

# Part number code

Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 600i: RS 232/RS 422/ RS 485 (multiNet master) 601i: RS 485 (multiNet slave) 604i: PROFIBUS DP 608i: Ethernet 648i: PROFINET 658i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit 100: lateral 102: front
BB	Special equipment H: With heating
No	ite
ß	A list with all available device types can be found on the Leuze website at www.leuze.com.

### Notes

 Observe intended use!

 Image: Serve intended use!

 Image: Serve intended use intended as personnel protection.

 Image: Serve intended use intended as personnel protection.

 Image: Serve intended use intended use intended as personnel protection.

 Image: Serve intended use intended use intended use intended use intended use.

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### Notes

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Λ	Do not stare into beam! The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10
	regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.
	s Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
	∜ Do not point the laser beam of the device at persons!
	& Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
	⇔ When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
	Scaution! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
	∜ Observe the applicable statutory and local laser protection regulations.
	<ul> <li>The device must not be tampered with and must not be changed in any way.</li> <li>There are no user-serviceable parts inside the device.</li> <li>Repairs must only be performed by Leuze electronic GmbH + Co. KG.</li> </ul>

#### NOTE

#### Affix laser information and warning signs!

- Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.
- to Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- the Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

#### Accessories

#### Connection technology - Connection cables

 Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

#### Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC

# Accessories

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	Part no.	Designation	Article	Description
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

# Connection technology - Terminating resistors

 Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Function: Bus termination Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin

# Mounting technology - Other

 Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

#### Services

	Part no.	Designation	Article	Description
D-	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
J.	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

**Accessories** 

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	Note
6	<sup>t</sup> ⊗ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.

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