

Technical data sheet Energetic diffuse sensor

Part no.: 50122728 ET328.3/2N-M12



 The Sensor People
 Leuze electronic GmbH + Co. I

 In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2023-02-04

Technical data

Basic data

Series	328
Operating principle	Diffuse reflection principle
Optical data	
Operating range	Guaranteed operating range
Operating range, white 90%	0.001 0.7 m
Operating range, gray 50%	0.001 0.59 m
Operating range, gray 18%	0.003 0.39 m
Operating range, black 6%	0.005 0.28 m
Operating range limit	Typical operating range
Operating range limit, white 90%	0.001 1 m
Operating range limit, gray 50%	0.001 0.85 m
Operating range limit, gray 18%	0.003 0.55 m
Operating range limit, black 6%	0.005 0.4 m
Light source	LED, Red
Wavelength	620 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
Electrical data	
Protective circuit	Polarity reversal protection
	Short circuit protected

Supply voltage U _B 10	30 V, DC, Incl. residual ripple
Residual ripple 0 7	5 %, From U _B
Open-circuit current 0 2	20 mA

Outputs

Number of digital switching outputs	2 Piece(s)
-------------------------------------	------------

Switching outputs
Voltage type
Switching current, max.
Switching voltage

DC 100 mA high: ≥(U_B -2.5V) low: ≤ 2.5 V

Connection 1, pin 4

Connection 1, pin 2 Transistor, NPN

Dark switching

Transistor, NPN Light switching

Switching output 1
Assignment
Switching element
Switching principle

Switching output 2 Assignment Switching element

Switching principle

Time behavior

Switching frequency	500 Hz
Response time	1 ms
Readiness delay	300 ms

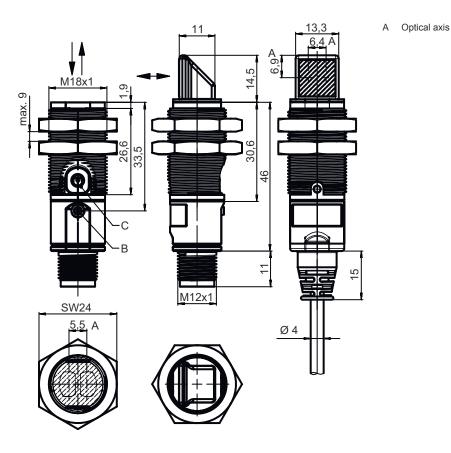
Connection 1	
Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded
Mechanical data	
Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 46 mm
Housing material	Plastic
C C	Stainless steel
Stainless steel housing	V2A
Plastic housing	ABS
Lens cover material	Plastic
Net weight	20 g
Housing color	Black
.	Silver
Operation and display	
Type of display	LED
Number of LEDs	1 Piece(s)
Number of LEDs Operational controls	1 Piece(s) Teach button
Operational controls	
Operational controls	
Operational controls Environmental data Ambient temperature, operation	Teach button
Operational controls Environmental data	Teach button -40 60 °C
Operational controls Environmental data Ambient temperature, operation	Teach button -40 60 °C
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage	Teach button -40 60 °C
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications	Teach button -40 60 °C -40 70 °C
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection	Teach button -40 60 °C -40 70 °C IP 67
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class	Teach button -40 60 °C -40 70 °C IP 67 III
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied	Teach button -40 60 °C -40 70 °C IP 67 III c UL US
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications	Teach button -40 60 °C -40 70 °C IP 67 III c UL US
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied	Teach button -40 60 °C -40 70 °C IP 67 III c UL US
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 9.0	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 9.0 ECLASS 10.0	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903 27270903
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0 ECLASS 13.0	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903
Operational controls Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0 ECLASS 13.0 ETIM 5.0	Teach button -40 60 °C -40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903

ETIM 8.0

EC001821

Dimensioned drawings

All dimensions in millimeters

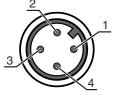


Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1





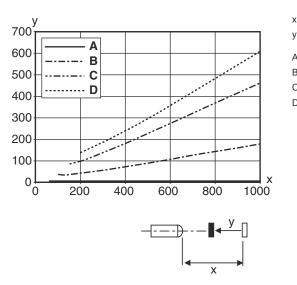
 Leuze electronic GmbH + Co. KG
 info@leuze.com • www.leuze.com
 We reserve the rig

 The Sensor People
 In der Braike 1, 73277 Owen
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2023-02-04

Diagrams

Leuze

Typ. black/white behavior



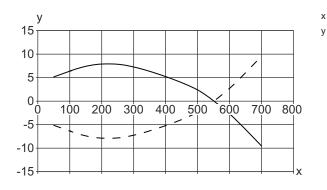
- Range [mm]
- y Reduction of range [mm]

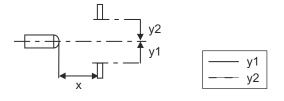
Distance [mm]

Misalignment [mm]

- A White 90%
- B Gray 50%
- C Gray 18%
- D Black 6%

Typ. response behavior (white 90%)





Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD



XXX328	Operating principle PRK: Retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: Throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Y	Light type n/a: red light I: infrared light
AAAF	Preset range (optional) n/a: operating range acc. to data sheet xxxF: Preset range [mm]
BB	Equipment n/a: axial optics W: 90° angular optics 3: teach-in via button
cc	Switching output / function (OUT1 = pin 4, OUT2 = pin 2): 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: Input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection n/a: cable, standard length 2000mm, 4-wire M12: M12 connector, 4-pin (plug)
	Note
6	A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

 Solution of the product is not a safety sensor and is not intended as personnel protection. The product may only be put into operation by competent persons. Only use the product in accordance with its intended use. 	Observe intended use!
	the product may only be put into operation by competent persons.



For UL applications:

🗞 For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 $^\circ\text{C}$
- With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Leuze

Connection technology - Connection cables

	Part no.	Designation	Article	Description
W	50130652	KD U-M12-4A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ŵ	50130690	KD U-M12-4W-V1- 050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
P	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
00	50126631 **	BT 328M	Fastening	Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel Shock absorber: No

** Included in delivery contents



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.