Leuze

Technical data sheet Energetic diffuse sensor

Part no.: 50122715 FT328.W3/2N-M12



The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2023-02-03

Technical data

Basic data

Basic data			
Series	328		
Operating principle	Diffuse reflection principle		
Special version			
Special version	90° - angular optics		
	angana apara		
Optical data			
Operating range	Guaranteed operating range		
Operating range, white 90%	0.002 0.1 m		
Operating range, gray 50%	0.005 0.092 m		
Operating range, gray 18%	0.007 0.076 m		
Operating range, black 6%	0.008 0.065 m		
Operating range limit	Typical operating range		
Operating range limit, white 90%	0.002 0.12 m		
Operating range limit, gray 50%	0.005 0.11 m		
Operating range limit, gray 18%	0.007 0.092 m		
Operating range limit, black 6%	0.008 0.08 m		
Light source	LED, Red		
Wavelength	620 nm		
Transmitted-signal shape	Pulsed		
LED group	Exempt group (in acc. with EN 62471)		
	Short circuit protected		
Performance data			
Supply voltage U _B	10 30 V, DC, Incl. residual ripple		
Residual ripple	0 15 %, From U _B		
Open-circuit current	0 20 mA		
Outputs			
Number of digital switching outputs	2 Piece(s)		
Switching outputs			
Voltage type	20		
Switching current, max.	DC		
O Market and a Market a	100 mA		
Switching voltage	100 mA high: ≥(U _B -2.5V)		
Switching voltage	100 mA		
	100 mA high: ≥(U _B -2.5V)		
Switching output 1	100 mA high: ≥(U _B -2.5V)		
Switching output 1 Assignment	100 mA high: ≥(U _B -2.5V) low: ≤ 2.5 V		
Switching output 1 Assignment Switching element	100 mA high: \geq (U _B -2.5V) low: \leq 2.5 V Connection 1, pin 4 Transistor, NPN		
Switching output 1 Assignment	100 mA high: \geq (U _B -2.5V) low: \leq 2.5 V Connection 1, pin 4		
Switching output 1 Assignment Switching element	100 mA high: \geq (U _B -2.5V) low: \leq 2.5 V Connection 1, pin 4 Transistor, NPN		
Switching output 1 Assignment Switching element Switching principle	100 mA high: \geq (U _B -2.5V) low: \leq 2.5 V Connection 1, pin 4 Transistor, NPN		
Switching output 1 Assignment Switching element Switching principle Switching output 2	100 mA high: \geq (U _B -2.5V) low: \leq 2.5 V Connection 1, pin 4 Transistor, NPN Light switching		
Switching output 1 Assignment Switching element Switching principle Switching output 2 Assignment	100 mA high: ≥(U _B -2.5V) low: ≤ 2.5 V Connection 1, pin 4 Transistor, NPN Light switching Connection 1, pin 2		

Time behavior

Switching frequency	500 Hz
Response time	1 ms
Readiness delay	300 ms

Connection 1	
Function	Signal OUT
T directori	Voltage supply
Type of connection	Connector
Thread size	M12
	Male
Type	
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded
Mechanical data	
Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 61 mm
Housing material	Plastic
	Stainless steel
Stainless steel housing	V2A
Plastic housing	ABS
Lens cover material	Plastic
Net weight	20 g
Housing color	Black
J.	Silver
Operation and display	
Type of display	LED
Number of LEDs	1 Piece(s)
Operational controls	Teach button
Environmental data	
	-40 60 °C
Ambient temperature, operation	-40 60 °C -40 70 °C
Ambient temperature, operation Ambient temperature, storage	
Ambient temperature, operation Ambient temperature, storage Certifications	-40 70 °C
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection	-40 70 °C IP 67
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class	-40 70 °C IP 67 III
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications	-40 70 °C IP 67 III c UL US
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class	-40 70 °C IP 67 III
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications	-40 70 °C IP 67 III c UL US
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied	-40 70 °C IP 67 III c UL US
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification	-40 70 °C IP 67 III c UL US IEC 60947-5-2
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 9.0 ECLASS 10.0	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903 27270903
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Customs tariff number ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Classification Class 51.4 ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 9.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 11.0 ECLASS 12.0 ECLASS 12.0 ECLASS 13.0 ETIM 5.0	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 EC001821
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Classification Class stification ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 9.0 ECLASS 9.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 11.0 ECLASS 12.0 ECLASS 12.0 ECLASS 13.0 ETIM 5.0 ETIM 6.0	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 EC001821 EC001821
Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class Certifications Standards applied Classification Classification Class 5.1.4 ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 9.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 11.0 ECLASS 12.0 ECLASS 12.0 ECLASS 13.0 ETIM 5.0	-40 70 °C IP 67 III c UL US IEC 60947-5-2 85365019 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 27270903 EC001821



Dimensioned drawings

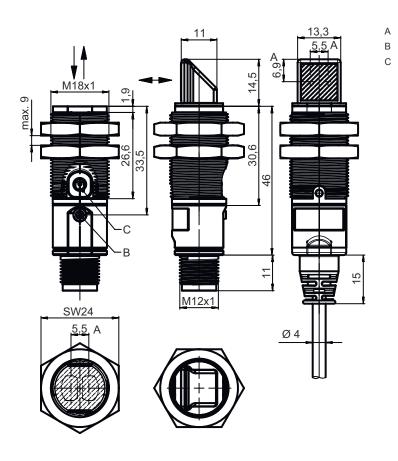
Leuze

Optical axis

Indicator diode

Teach button

All dimensions in millimeters

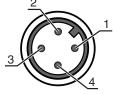


Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

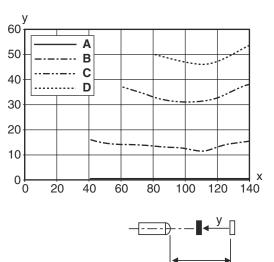
Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1



Diagrams

Leuze

Typ. black/white behavior



- x Range [mm]
- y Reduction of range [mm]
- A White 90%
- B Gray 50%
- C Gray 18%
- D Black 6%

Fading: black/white error < 50 % The black/white error is calculated from the operating range against white and the reduction of the operating range against black: black/white error = reduction of the operating range against black / operating range against white x 100%

Operation and display

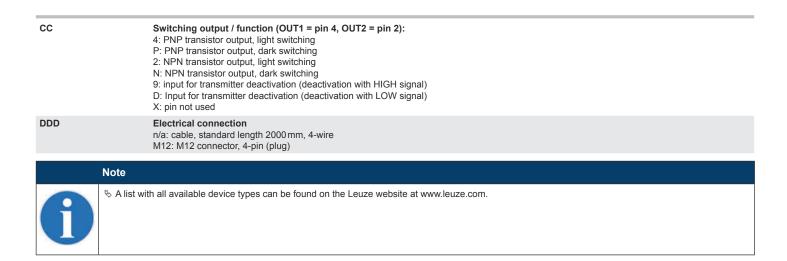
LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle PRK: Retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: Throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Y	Light type n/a: red light I: infrared light
AAAF	Preset range (optional) n/a: operating range acc. to data sheet xxxF: Preset range [mm]
ВВ	Equipment n/a: axial optics W: 90° angular optics 3: teach-in via button

Part number code



Notes

	Observe intended use!
	this product is not a safety sensor and is not intended as personnel protection.
	∜ The product may only be put into operation by competent persons.
\frown	∜ Only use the product in accordance with its intended use.

For UL applications:

the For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50130652	KD U-M12-4A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

5/6

Leuze

Accessories

Leuze

 Part no.	Designation	Article	Description
50130690	KD U-M12-4W-V1- 050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
- C	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
00	50126631 **	BT 328M	Fastening	Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel Shock absorber: No

** Included in delivery contents

	Note
6	♣ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.