

Technical data sheet Energetic diffuse sensor

Part no.: 50122713

FT328.W3/4P-M12



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Further information
- Accessories









Technical data



Basic data	
Series	328
Operating principle	Diffuse reflection principle
Special version	
Special version	90° - angular optics
Optical data	
Operating range	Guaranteed operating range
Operating range, white 90%	0.002 0.1 m
Operating range, gray 50%	0.005 0.092 m
Operating range, gray 18%	0.007 0.076 m
Operating range, black 6%	0.008 0.065 m
Operating range limit	Typical operating range
Operating range limit, white 90%	0.002 0.12 m

0.005 ... 0.11 m

 $0.007 \; ... \; 0.092 \; m$

0.008 ... 0.08 m

Exempt group (in acc. with EN 62471)

LED, Red

620 nm

Pulsed

Electrical data

Light source

Wavelength

LED group

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Transmitted-signal shape

Operating range limit, gray 50%

Operating range limit, gray 18%

Operating range limit, black 6%

Supply voltage U _B	10 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U _B
Open-circuit current	0 20 mA

Outputs

Number of digital switching outputs 2 Piece(s)

Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U _B -2.5V)
	low: ≤ 2.5 V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, PNP
Switching principle	Light switching

Switching output 2

Switching output 2		
Assignment	Connection 1, pin 2	
Switching element	Transistor, PNP	
Switching principle	Dark switching	

Time behavior

Switching frequency	500 Hz
Response time	1 ms
Readiness delay	300 ms

Connection 1	
Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

Mechanical data

Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 61 mm
Housing material	Plastic
	Stainless steel
Stainless steel housing	V2A
Plastic housing	ABS
Lens cover material	Plastic
Net weight	20 g
Housing color	Black
	Silver

Operation and display

Type of display	LED	
Number of LEDs	1 Piece(s)	
Operational controls	Teach hutton	

Environmental data

Ambient temperature, operation	-40 60 °C
Ambient temperature, storage	-40 70 °C

Certifications

Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

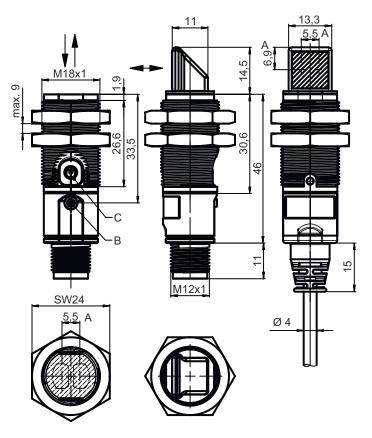
Classification

Customs tariff number	85365019
ECLASS 5.1.4	27270903
ECLASS 8.0	27270903
ECLASS 9.0	27270903
ECLASS 10.0	27270903
ECLASS 11.0	27270903
ECLASS 12.0	27270903
ECLASS 13.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821
ETIM 7.0	EC001821
ETIM 8.0	FC001821

Dimensioned drawings

Leuze

All dimensions in millimeters



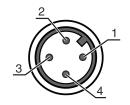
- Optical axis
- B Indicator diode
- C Teach button

Electrical connection

Connection 1

Function Signal OUT	
Voltage supply	
Type of connection Connector	
Thread size M12	
Type Male	
Material Plastic	
No. of pins 4 -pin	
Encoding A-coded	

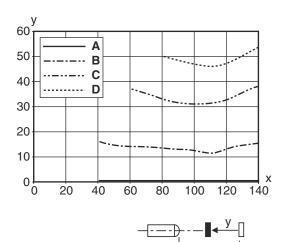
PIN	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1



Diagrams



Typ. black/white behavior



- Range [mm]
- Reduction of range [mm]
- White 90%
- Gray 50%
- Gray 18%
- Black 6%

Fading: black/white error < 50 %

The black/white error is calculated from the operating range against white and the reduction of the operating range against black:

black/white error = reduction of the operating range against black / operating range against white x 100%

Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle PRK: Retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: Throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Υ	Light type n/a: red light I: infrared light
AAAF	Preset range (optional) n/a: operating range acc. to data sheet xxxF: Preset range [mm]
ВВ	Equipment n/a: axial optics W: 90° angular optics 3: teach-in via button

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

Part number code



CC

Switching output / function (OUT1 = pin 4, OUT2 = pin 2):

4: PNP transistor output, light switching
P: PNP transistor output, dark switching
2: NPN transistor output, light switching
N: NPN transistor output, dark switching
9: input for transmitter deactivation (deactivation with HIGH signal)
D: Input for transmitter deactivation (deactivation with LOW signal)
X: pin not used

DDD

Electrical connection
n/a: cable, standard length 2000 mm, 4-wire
M12: M12 connector, 4-pin (plug)

Note



Notes



Observe intended use!



- \$ This product is not a safety sensor and is not intended as personnel protection.
- \$\text{The product may only be put into operation by competent persons.}
- Solve the product in accordance with its intended use.

For UL applications:



- ♦ For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 $^{\circ}$ C
- · With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50130652	KD U-M12-4A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Accessories



Part no.	Designation	Article	Description
50130690	KD U-M12-4W-V1- 050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
0	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
Of:	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
00	50126631 **	BT 328M	Fastening	Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel Shock absorber: No

^{**} Included in delivery contents

Not



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.