

Technical data sheet Energetic diffuse sensor

Part no.: 50133941

FT328I.X3/2N-M12

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Figure can vary



Technical data

Basic data

| | |
|---------------------|--|
| Series | 328 |
| Operating principle | Diffuse reflection principle |
| Application | Detection of dark objects at short range |

Special version

| | |
|-----------------|----------|
| Special version | V-optics |
|-----------------|----------|

Optical data

| | |
|----------------------------------|--------------------------------------|
| Operating range | Guaranteed operating range |
| Operating range, white 90% | 0.001 ... 0.11 m |
| Operating range, gray 50% | 0.001 ... 0.1 m |
| Operating range, gray 18% | 0.003 ... 0.08 m |
| Operating range, black 6% | 0.005 ... 0.07 m |
| Operating range limit | Typical operating range |
| Operating range limit, white 90% | 0.001 ... 0.13 m |
| Operating range limit, gray 50% | 0.001 ... 0.12 m |
| Operating range limit, gray 18% | 0.003 ... 0.1 m |
| Operating range limit, black 6% | 0.005 ... 0.085 m |
| Light source | LED, Infrared |
| Wavelength | 850 nm |
| Transmitted-signal shape | Pulsed |
| LED group | Exempt group (in acc. with EN 62471) |

Electrical data

| | |
|--------------------|---|
| Protective circuit | Polarity reversal protection Short circuit protected |
|--------------------|---|

Performance data

| | |
|----------------------|--|
| Supply voltage U_B | 10 ... 30 V, DC, Incl. residual ripple |
| Residual ripple | 0 ... 15 %, From U_B |
| Open-circuit current | 0 ... 20 mA |

Outputs

| | |
|-------------------------------------|------------|
| Number of digital switching outputs | 2 Piece(s) |
|-------------------------------------|------------|

Switching outputs

| | |
|-------------------------|---|
| Voltage type | DC |
| Switching current, max. | 100 mA |
| Switching voltage | high: $\geq(U_B - 2.5V)$ low: $\leq 2.5 V$ |

Switching output 1

| | |
|---------------------|---------------------|
| Assignment | Connection 1, pin 4 |
| Switching element | Transistor, NPN |
| Switching principle | Light switching |

Switching output 2

| | |
|---------------------|---------------------|
| Assignment | Connection 1, pin 2 |
| Switching element | Transistor, NPN |
| Switching principle | Dark switching |

Time behavior

| | |
|---------------------|--------|
| Switching frequency | 500 Hz |
| Response time | 1 ms |
| Readiness delay | 300 ms |

Connection 1

| | |
|--------------------|------------------------------|
| Function | Signal OUT Voltage supply |
| Type of connection | Connector |
| Thread size | M12 |
| Type | Male |
| Material | Plastic |
| No. of pins | 4 -pin |
| Encoding | A-coded |

Mechanical data

| | |
|--------------------------------|----------------------------|
| Thread size | M18 x 1 mm |
| Dimension (\varnothing x L) | 18 mm x 46 mm |
| Housing material | Plastic Stainless steel |
| Stainless steel housing | V2A |
| Plastic housing | ABS |
| Lens cover material | Plastic |
| Net weight | 70 g |
| Housing color | Black Red |

Operation and display

| | |
|----------------------|--------------|
| Type of display | LED |
| Number of LEDs | 2 Piece(s) |
| Operational controls | Teach button |

Environmental data

| | |
|--------------------------------|---------------|
| Ambient temperature, operation | -40 ... 60 °C |
| Ambient temperature, storage | -40 ... 70 °C |

Certifications

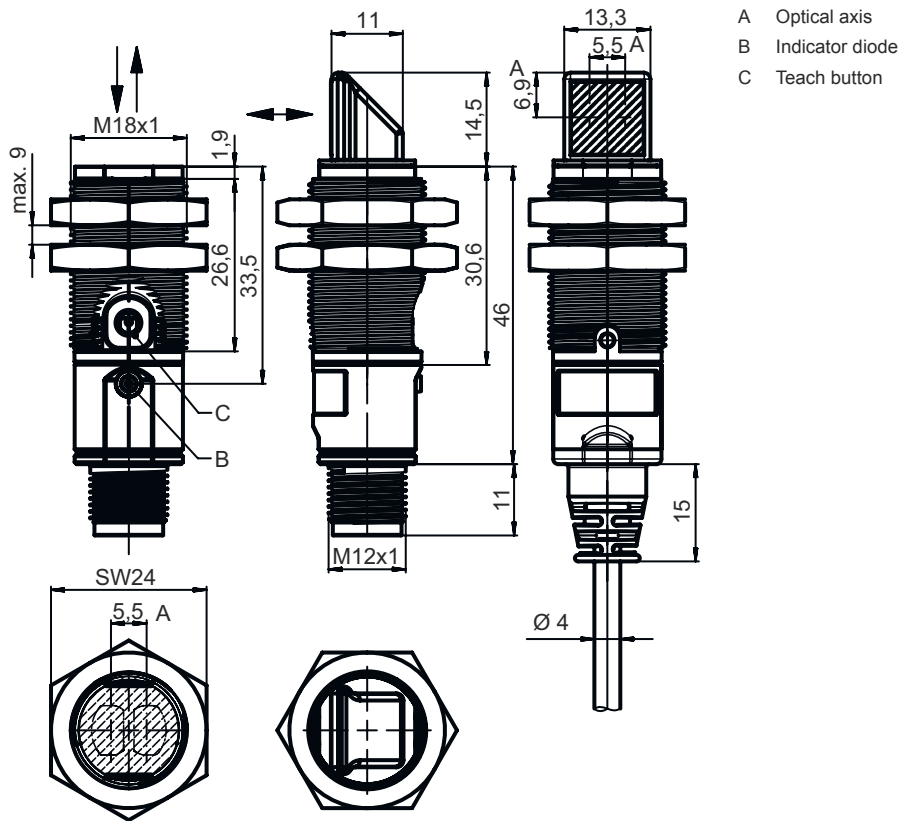
| | |
|----------------------|---------------|
| Degree of protection | IP 67 |
| Protection class | III |
| Certifications | c UL US |
| Standards applied | IEC 60947-5-2 |

Classification

| | |
|-----------------------|----------|
| Customs tariff number | 85365019 |
| ECLASS 5.1.4 | 27270903 |
| ECLASS 8.0 | 27270903 |
| ECLASS 9.0 | 27270903 |
| ECLASS 10.0 | 27270903 |
| ECLASS 11.0 | 27270903 |
| ECLASS 12.0 | 27270903 |
| ECLASS 13.0 | 27270903 |
| ETIM 5.0 | EC001821 |
| ETIM 6.0 | EC001821 |
| ETIM 7.0 | EC001821 |
| ETIM 8.0 | EC001821 |

Dimensioned drawings

All dimensions in millimeters



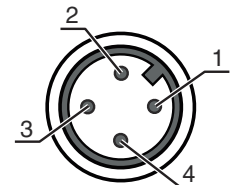
Electrical connection

Connection 1

| | |
|--------------------|------------------------------|
| Function | Signal OUT Voltage supply |
| Type of connection | Connector |
| Thread size | M12 |
| Type | Male |
| Material | Plastic |
| No. of pins | 4 -pin |
| Encoding | A-coded |

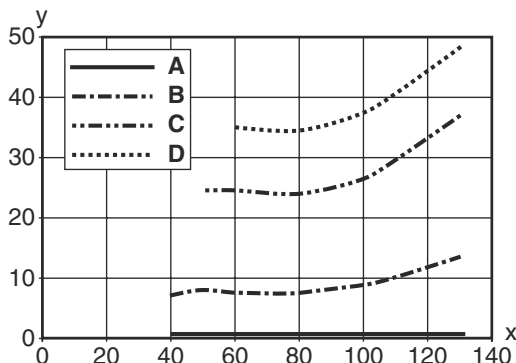
Pin Pin assignment

| Pin | Pin assignment |
|-----|----------------|
| 1 | V+ |
| 2 | OUT 2 |
| 3 | GND |
| 4 | OUT 1 |



Diagrams

Typ. black/white behavior



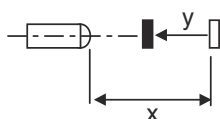
x Range [mm]
y Reduction of range [mm]

- A White 90%
- B Gray 50%
- C Gray 18%
- D Black 6%

Fading: black/white error < 50 %

The black/white error is calculated from the operating range against white and the reduction of the operating range against black:

$$\text{black/white error} = \frac{\text{reduction of the operating range against black}}{\text{operating range against white}} \times 100\%$$



Operation and display

| LED | Display | Meaning |
|-----|--------------------------|-----------------------|
| 1 | Green, continuous light | Operational readiness |
| | Yellow, continuous light | Object detected |

Part number code

Part designation: **XXX328BY-AAAF.BB/CC-DDD**

| | |
|---------------|---|
| XXX328 | <p>Operating principle PRK: Retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: Throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter</p> |
| Y | <p>Light type n/a: red light I: infrared light</p> |
| AAAF | <p>Preset range (optional) n/a: operating range acc. to data sheet xxxF: Preset range [mm]</p> |
| BB | <p>Equipment n/a: axial optics W: 90° angular optics 3: teach-in via button X: reinforced fading</p> |



Part number code

| | |
|------------|--|
| CC | Switching output / function (OUT1 = pin 4, OUT2 = pin 2): 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: Input for transmitter deactivation (deactivation with LOW signal) X: pin not used |
| DDD | Electrical connection n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug) |


Note

| | |
|--|--|
|  | <p>↪ A list with all available device types can be found on the Leuze website at www.leuze.com.</p> |
|--|--|

Notes

| | |
|--|--|
|  Observe intended use! | |
|  | <p>↪ This product is not a safety sensor and is not intended as personnel protection.</p> <p>↪ The product may only be put into operation by competent persons.</p> <p>↪ Only use the product in accordance with its intended use.</p> |

For UL applications:



| | |
|--|--|
|  | <p>↪ For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).</p> <p>↪ These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)</p> |
|--|--|

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories


Connection technology - Connection cables

| | Part no. | Designation | Article | Description |
|--|----------|--------------------|------------------|---|
|   | 50130652 | KD U-M12-4A-V1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC |


Accessories

| | Part no. | Designation | Article | Description |
|--|----------|--------------------|------------------|--|
|  | 50130690 | KD U-M12-4W-V1-050 | Connection cable | Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC |


Mounting technology - Mounting brackets

| | Part no. | Designation | Article | Description |
|--|----------|-------------|------------------|--|
|  | 50113548 | BT D18M.5 | Mounting bracket | Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel |

Mounting technology - Rod mounts

| | Part no. | Designation | Article | Description |
|--|----------|--------------|-----------------|--|
|  | 50117490 | BTU D18M-D12 | Mounting system | Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal |

Mounting technology - Other

| | Part no. | Designation | Article | Description |
|--|----------|-------------|-----------|---|
|  | 50126631 | BT 328M | Fastening | Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel Shock absorber: No |

Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.