

Technical data sheet Diffuse sensor with background suppression Part no.: 50134239

HT25C.S/4P-M12



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We reserve the right to make technical changes eng • 2023-04-04

Technical data

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Basic data

Series	25C	
Operating principle	Diffuse reflection principle with back- ground suppression	
Special version		
Special version	Small light spot (S)	
Optical data		
Black-white error	< 10% up to 300 mm	
Operating range	Guaranteed operating range	
Operating range, white 90%	0 0.5 m	
Operating range, gray 18%	0.015 0.45 m	
Operating range, black 6%	0.03 0.4 m	
Operating range limit	Typical operating range	
Operating range limit	0 0.5 m	
Adjustment range	50 500 mm	
Light source	LED, Red	
Wavelength	640 nm	
Transmitted-signal shape	Pulsed	
LED group	Exempt group (in acc. with EN 62471)	
Electrical data		
Protective circuit	Polarity reversal protection	
	Short circuit protected	
Performance data		
Supply voltage U _B	10 30 V, DC, Incl. residual ripple	
Residual ripple	0 15 %, From U _B	

Open-circuit current	0 20 mA

Outputs

Number of digital switching outputs 2 Piece(s)

Switching outputs Voltage type Switching current, max. Switching voltage

Switching element Switching principle DC 100 mA high: ≥(U_B-2.5V) low: ≤ 2.5 V

Switching output 1	
Assignment	Connection 1, pin 4
Switching element	Transistor, PNP
Switching principle	Light switching
Switching output 2	
Assignment	Connection 1, pin 2

Connection 1, pin 2 Transistor, PNP Dark switching

Time behavior

Switching frequency	1,500 Hz
Response time	0.33 ms
Readiness delay	300 ms

Connection 1	
Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	PUR
No. of pins	4 -pin
Encoding	A-coded
Mechanical data	
Dimension (W x H x L)	15 mm x 42.7 mm x 30 mm
Housing material	Plastic

Plastic
ABS
Plastic
22 g
Red
Through-hole mounting with M4 thread
Via optional mounting device
ECOLAB

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Multiturn potentiometer
Function of the operational control	Range adjustment
Environmental data	
Ambient temperature, operation	-40 60 °C

Ambient temperature, operation	40 00 0
Ambient temperature, storage	-40 70 °C

Certifications

Degree of protection	IP 67
	IP 69K
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

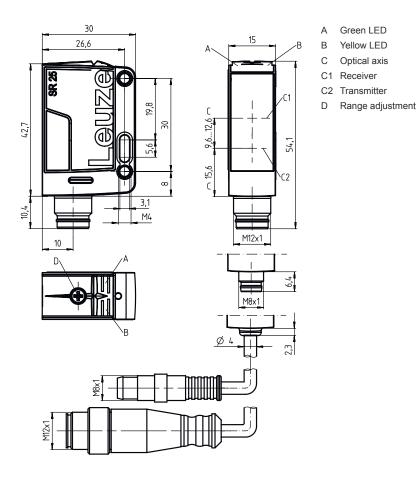
Classification

Customs tariff number	85365019
ECLASS 5.1.4	27270904
ECLASS 8.0	27270904
ECLASS 9.0	27270904
ECLASS 10.0	27270904
ECLASS 11.0	27270904
ECLASS 12.0	27270903
ECLASS 13.0	27270903
ETIM 5.0	EC002719
ETIM 6.0	EC002719
ETIM 7.0	EC002719
ETIM 8.0	EC002719

Dimensioned drawings

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All dimensions in millimeters



Electrical connection

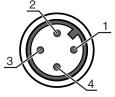
Connection 1

4

OUT 1

Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	PUR
No. of pins	4 -pin
Encoding	A-coded

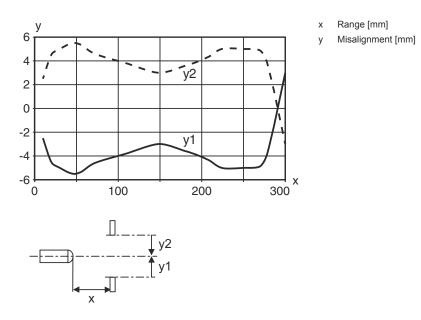
Pin Pin assignment 1 V+ 2 OUT 2 3 GND



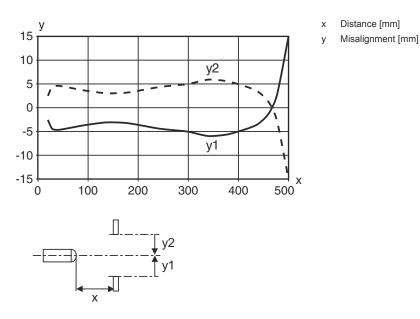
Diagrams

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Typ. response behavior (focusing distance 300 mm)



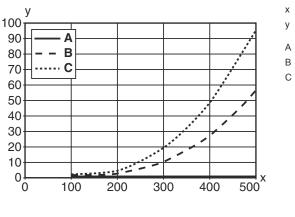
Typ. response behavior (focusing distance 500 mm)



Diagrams

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Typ. black/white behavior



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Range [mm]

- Reduction of range [mm]
- A White 90%
- B Gray 18%
- C Black 6%



LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Object detected

Part number code

Part designation: AAA25C d EE-f.GGH/iJ-K

AAA25C	Operating principle / construction HT25C: Diffuse reflection sensor with background suppression PRK25C: Retro-reflective photoelectric sensor with polarization filter LS25C: Throughbeam photoelectric sensor transmitter LE25C: Throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor
d	Light type n/a: red light I: infrared light
EE	Light source n/a: LED L1: laser class 1 L2: laser class 2
f	Preset range (optional) n/a: operating range acc. to data sheet xxxF: Preset range [mm]
GG	Equipment A: Autocollimation principle (single lens) S: small light spot D: Detection of stretch-wrapped objects X: extended model HF: Suppression of HF illumination (LED) XL: Extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking F: Foreground suppression R: greater operating range SL: Slit diaphragm

Part number code

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н	Operating range adjustment 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button R: greater operating range
I	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching
L	Switching output / function OUT 2/IN: pin 2 or white conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable G: Push-pull switching output, PNP dark switching, NPN light switching 8: activation input (activation with high signal)
к	Electrical connection n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)
Note	



 $\$ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!

b The product may only be put into operation by competent persons.

b Only use the product in accordance with its intended use.

Further information

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 $^\circ\text{C}$
- Sum of the output currents for both outputs 100 mA

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
W	50130652	KD U-M12-4A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
W	50130690	KD U-M12-4W-V1- 050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50118543	BT 300M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
a	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
f :	50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Note

the A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.

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