

Technical data sheet Diffuse sensor with background suppression Part no.: 50134239

HT25C.S/4P-M12



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We reserve the right to make technical changes eng • 2023-04-04

Technical data

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Basic data

| Series | 25C | |
|-------------------------------|---|--|
| Operating principle | Diffuse reflection principle with back- ground suppression | |
| Special version | | |
| Special version | Small light spot (S) | |
| Optical data | | |
| Black-white error | < 10% up to 300 mm | |
| Operating range | Guaranteed operating range | |
| Operating range, white 90% | 0 0.5 m | |
| Operating range, gray 18% | 0.015 0.45 m | |
| Operating range, black 6% | 0.03 0.4 m | |
| Operating range limit | Typical operating range | |
| Operating range limit | 0 0.5 m | |
| Adjustment range | 50 500 mm | |
| Light source | LED, Red | |
| Wavelength | 640 nm | |
| Transmitted-signal shape | Pulsed | |
| LED group | Exempt group (in acc. with EN 62471) | |
| Electrical data | | |
| Protective circuit | Polarity reversal protection | |
| | Short circuit protected | |
| Performance data | | |
| Supply voltage U _B | 10 30 V, DC, Incl. residual ripple | |
| Residual ripple | 0 15 %, From U _B | |
| | | |

| Open-circuit current | 0 20 mA |
|----------------------|---------|
| | |

Outputs

Number of digital switching outputs 2 Piece(s)

Switching outputs Voltage type Switching current, max. Switching voltage

Switching element Switching principle DC 100 mA high: ≥(U_B-2.5V) low: ≤ 2.5 V

| Switching output 1 | |
|---------------------|---------------------|
| Assignment | Connection 1, pin 4 |
| Switching element | Transistor, PNP |
| Switching principle | Light switching |
| | |
| Switching output 2 | |
| Assignment | Connection 1, pin 2 |

Connection 1, pin 2 Transistor, PNP Dark switching

Time behavior

| Switching frequency | 1,500 Hz |
|---------------------|----------|
| Response time | 0.33 ms |
| Readiness delay | 300 ms |

| Connection 1 | |
|-----------------------|-------------------------|
| Function | Signal OUT |
| | Voltage supply |
| Type of connection | Connector |
| Thread size | M12 |
| Туре | Male |
| Material | PUR |
| No. of pins | 4 -pin |
| Encoding | A-coded |
| | |
| Mechanical data | |
| Dimension (W x H x L) | 15 mm x 42.7 mm x 30 mm |
| Housing material | Plastic |
| | |

| Plastic |
|--------------------------------------|
| ABS |
| Plastic |
| 22 g |
| Red |
| Through-hole mounting with M4 thread |
| Via optional mounting device |
| ECOLAB |
| |

Operation and display

| Type of display | LED |
|-------------------------------------|-------------------------|
| Number of LEDs | 2 Piece(s) |
| Operational controls | Multiturn potentiometer |
| Function of the operational control | Range adjustment |
| Environmental data | |
| Ambient temperature, operation | -40 60 °C |

| Ambient temperature, operation | 40 00 0 |
|--------------------------------|-----------|
| Ambient temperature, storage | -40 70 °C |
| | |

Certifications

| Degree of protection | IP 67 |
|----------------------|---------------|
| | IP 69K |
| Protection class | III |
| Certifications | c UL US |
| Standards applied | IEC 60947-5-2 |
| | |

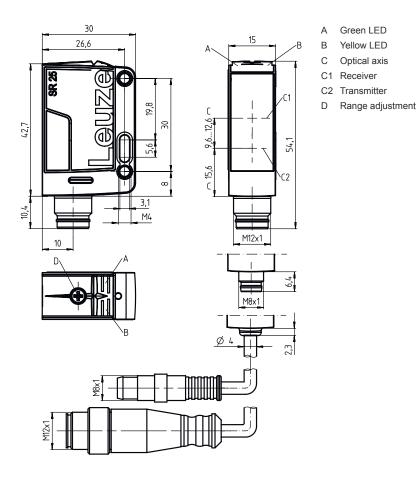
Classification

| Customs tariff number | 85365019 |
|-----------------------|----------|
| ECLASS 5.1.4 | 27270904 |
| ECLASS 8.0 | 27270904 |
| ECLASS 9.0 | 27270904 |
| ECLASS 10.0 | 27270904 |
| ECLASS 11.0 | 27270904 |
| ECLASS 12.0 | 27270903 |
| ECLASS 13.0 | 27270903 |
| ETIM 5.0 | EC002719 |
| ETIM 6.0 | EC002719 |
| ETIM 7.0 | EC002719 |
| ETIM 8.0 | EC002719 |

Dimensioned drawings

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All dimensions in millimeters



Electrical connection

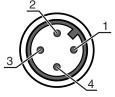
Connection 1

4

OUT 1

| Function | Signal OUT |
|--------------------|----------------|
| | Voltage supply |
| Type of connection | Connector |
| Thread size | M12 |
| Туре | Male |
| Material | PUR |
| No. of pins | 4 -pin |
| Encoding | A-coded |
| | |

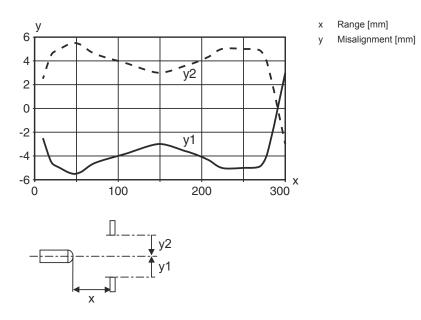
Pin Pin assignment 1 V+ 2 OUT 2 3 GND



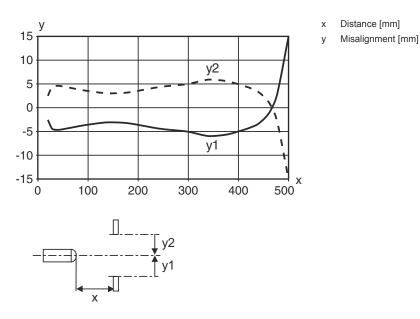
Diagrams

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Typ. response behavior (focusing distance 300 mm)



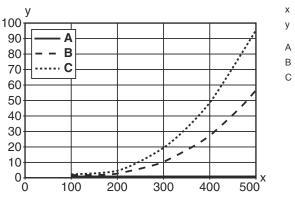
Typ. response behavior (focusing distance 500 mm)



Diagrams

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Typ. black/white behavior



-----∎-<u>y</u>____

Range [mm]

- Reduction of range [mm]
- A White 90%
- B Gray 18%
- C Black 6%



| LED | Display | Meaning |
|-----|--------------------------|-----------------------|
| 1 | Green, continuous light | Operational readiness |
| 2 | Yellow, continuous light | Object detected |

Part number code

Part designation: AAA25C d EE-f.GGH/iJ-K

| AAA25C | Operating principle / construction HT25C: Diffuse reflection sensor with background suppression PRK25C: Retro-reflective photoelectric sensor with polarization filter LS25C: Throughbeam photoelectric sensor transmitter LE25C: Throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor |
|--------|--|
| d | Light type n/a: red light I: infrared light |
| EE | Light source n/a: LED L1: laser class 1 L2: laser class 2 |
| f | Preset range (optional) n/a: operating range acc. to data sheet xxxF: Preset range [mm] |
| GG | Equipment A: Autocollimation principle (single lens) S: small light spot D: Detection of stretch-wrapped objects X: extended model HF: Suppression of HF illumination (LED) XL: Extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking F: Foreground suppression R: greater operating range SL: Slit diaphragm |

Part number code

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| н | Operating range adjustment 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button R: greater operating range |
|------|--|
| I | Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching |
| L | Switching output / function OUT 2/IN: pin 2 or white conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable G: Push-pull switching output, PNP dark switching, NPN light switching 8: activation input (activation with high signal) |
| к | Electrical connection n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug) |
| Note | |



 $\$ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!

b The product may only be put into operation by competent persons.

b Only use the product in accordance with its intended use.

Further information

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 $^\circ\text{C}$
- Sum of the output currents for both outputs 100 mA

Accessories

Connection technology - Connection cables

| | Part no. | Designation | Article | Description |
|---|----------|------------------------|------------------|--|
| W | 50130652 | KD U-M12-4A-V1- 050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC |
| W | 50130690 | KD U-M12-4W-V1- 050 | Connection cable | Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC |

Mounting technology - Mounting brackets

| Part no. | Designation | Article | Description |
|--------------|-------------|------------------|---|
| 50118543 | BT 300M.5 | Mounting bracket | Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel |

Mounting technology - Rod mounts

| | Part no. | Designation | Article | Description |
|------------|----------|--------------|-----------------|--|
| a | 50117829 | BTP 200M-D12 | Mounting system | Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal |
| f : | 50117252 | BTU 300M-D12 | Mounting system | Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal |

Note

the A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.

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