

Inductive Sensor

Welding Field Resistant with Correction Factor 1

I12A002

Part Number



- **Extended temperature range**
- **Greatest possible switching distances with correction factor 1**
- **Very good magnetic and electromagnetic immunity**
- **Very high switching frequency**

Welding field resistant inductive sensors with correction factor 1 offer a unique combination of technical performance features: increased switching distances for reliable object detection, high switching frequencies for applications with high process speeds and an extended temperature range for use under various ambient conditions. A switching status LED for diagnosis functions reduces system downtime. In order to simplify integration, all housing designs are available in flush or non-flush mounting variants.

Technical Data

Inductive Data

Switching Distance	10 mm
Correction Factors Stainless Steel V2A/CuZn/Al	1,04 / 1,05/1,05
Mounting	non-flush
Mounting A/B/C/D in mm	12/35/30/15
Switching Hysteresis	< 15 %

Electrical Data

Supply Voltage	10...30 V DC
Current Consumption (U _b = 24 V)	< 15 mA
Switching Frequency	4200 Hz
Temperature Drift (-25 °C < Tu < 60 °C)	10 %
Temperature Drift (Tu < -25 °C, Tu > 60 °C)	20 %
Temperature Range	-40...80 °C
Switching Output Voltage Drop	< 2,5 V
Switching Output/Switching Current	200 mA
Resistant to Magnetic Fields	200 mT
Short Circuit Protection	yes
Reverse Polarity and Overload Protection	yes
Protection Class	II
Protective Insulation, Rated Voltage	50 V

Mechanical Data

Housing Material	CuZn; PTFE
Welding Field Resistant	yes
Full Encapsulation	yes
Degree of Protection	IP67
Connection	M12 × 1; 4-pin

Safety-relevant Data

MTTFd (EN ISO 13849-1)	2193,68 a
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Function

Error Indicator	yes
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PNP NC, PNP NO



Connection Diagram No.

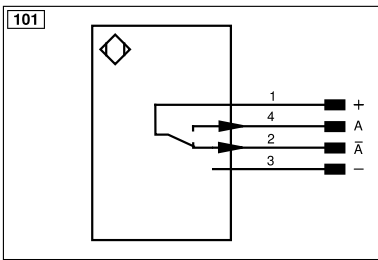
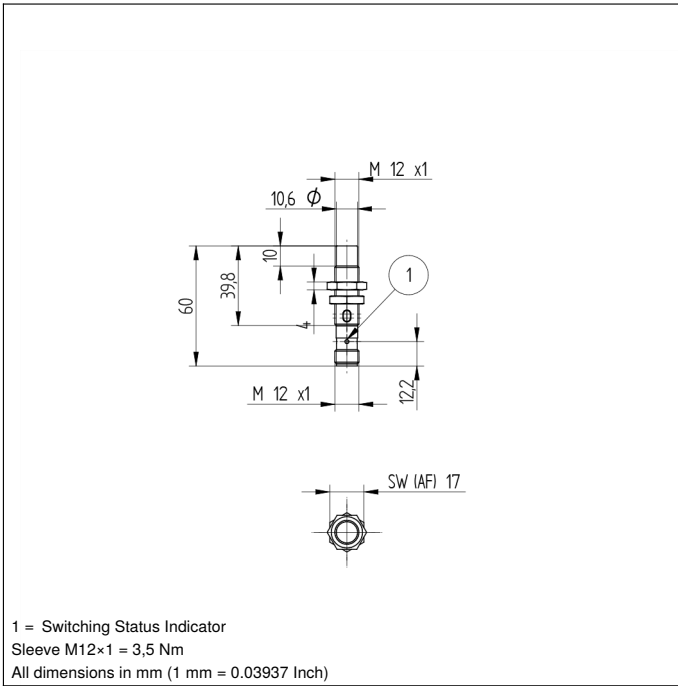
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Suitable Connection Equipment No.

2

Suitable Mounting Technology No.

170



Legend			
+	Supply Voltage +	nc	Not connected
-	Supply Voltage 0 V	U	Test Input
~	Supply Voltage (AC Voltage)	Ü	Test Input inverted
A	Switching Output (NO)	W	Trigger Input
Ā	Switching Output (NC)	W-	Ground for the Trigger Input
V	Contamination/Error Output (NO)	O	Analog Output
ȳ	Contamination/Error Output (NC)	O-	Ground for the Analog Output
E	Input (analog or digital)	BZ	Block Discharge
T	Teach Input	Amv	Valve Output
Z	Time Delay (activation)	a	Valve Control Output +
S	Shielding	b	Valve Control Output 0 V
RxD	Interface Receive Path	SY	Synchronization
TxD	Interface Send Path	SY-	Ground for the Synchronization
RDY	Ready	E+	Receiver-Line
GND	Ground	S+	Emitter-Line
CL	Clock	±	Grounding
E/A	Output/Input programmable	SnR	Switching Distance Reduction
IO-Link	IO-Link	Rx+/-	Ethernet Receive Path
PoE	Power over Ethernet	Tx+/-	Ethernet Send Path
IN	Safety Input	Bus	Interfaces-Bus A(+)/B(-)
OSSD	Safety Output	La	Emitted Light disengageable
Signal	Signal Output	Mag	Magnet activation
BI_D+/-	Ethernet Gigabit bidirect. data line (A-D)	RES	Input confirmation
ENo RS422	Encoder 0-pulse 0/0 (TTL)	EDM	Contact Monitoring
PT	Platinum measuring resistor	ENARs422	Encoder A/Ā (TTL)
			Encoder B/B̄ (TTL)
			ENA Encoder A
			ENB Encoder B
			AMIN Digital output MIN
			AMAX Digital output MAX
			AOK Digital output OK
			SY In Synchronization In
			SY OUT Synchronization OUT
			OLT Brightness output
			M Maintenance
			rsv Reserved
			Wire Colors according to DIN IEC 60757
			BK Black
			BN Brown
			RD Red
			OG Orange
			YE Yellow
			GN Green
			BU Blue
			VT Violet
			GY Grey
			WH White
			PK Pink
			GNYE Green/Yellow

Mounting

